

Service Manual #31

5.0 / 5.7 / 6.2 Liter Gasoline Engines

Without Emissions Control

Serial Numbers: Sterndrive: 0M300000-1A299999 Inboard: 0M310000-1A089999

# **Mercruiser 454 Mpi Owners Manual**

**Huangqi Zhang** 

## Mercruiser 454 Mpi Owners Manual:

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