

NELSON STUD WELDING

SPECIFICATION: **NBL** Unthreaded Studs

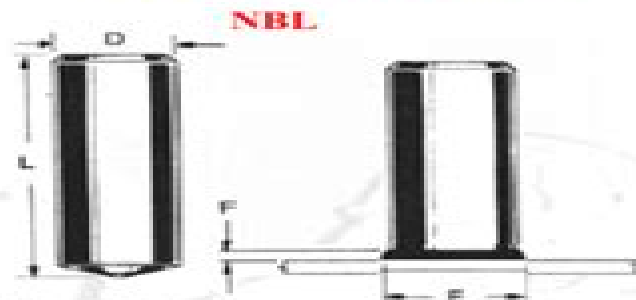
Nelson NBL studs are designed to be welded to heavy base materials and are used for a variety of applications. In the power generation market, they are used to anchor refractory to water walls and to facilitate heat transfer in coal burning furnaces. In forging applications, NBL studs are used as the tong hold on the ends of billets. They are also commonly used as locator pins, axles, pivot points, spacers, and stops.

Studs with diameters up to 1/2", and lengths up to 1-1/4" can be specially designed for use in automatic fed stud welding equipment.

Special secondary operations, such as cross-drilling, grooving, heat treating, and pointing, can expand the application possibilities of Nelson NBL studs.

For similar function studs, see Nelson **NBA** Aluminum Unthreaded studs and **NJL** Reduced Base Unthreaded studs.

✓ Check Standard Stock



When ordering, specify **Type, Diameter, Before Weld Length, Material, Quantity, and Part Number**

Example: NBL 3/8 x 1-1/8"; Stainless Steel; 10,000 pieces; #101064458

Stud Diameter D	Minimum Stud Length L	Burn Off	Weld Flash Size		Flash Clearance	Ferrule	Required Standard Accessories		
			E	F			Grip	Grip	Foot
1/4	0.780	0.125	0.359	0.109	0.437	100101067	501001007	500001007	502001137
5/16	0.780	0.125	0.437	0.109	0.500	100101067	501001008	500001009	502001137
3/8	0.780	0.125	0.500	0.125	0.593	100101099	501001009	500001011	502001137
7/16	0.813	0.125	0.593	0.140	0.696	100101009	501001008	500001012	502001137
1/2	0.813	0.125	0.687	0.156	0.750	100101114	501001011	500001014	501001138
5/8	0.968	0.187	0.875	0.187	0.937	100101187	501001014	500001016	502001002
9/16	1.000	0.187	0.921	0.250	1.125	100101040	501001014	500001245	502001002
3/4	1.250	0.187	1.063	0.250	1.125	100101152	501001014	500001018	502001002
7/8	1.500	0.187	1.125	0.312	1.250	100101140	501001015	500001019	502001003
1	1.647	0.250	1.375	0.375	1.437	100101045	501001016	500001085	502001003

MATERIALS: Studs are available in Low Carbon Mild Steel and 18-8 Stainless Steel. Other materials are available by special order. For specific grade information and physical and chemical properties, conforming standards, and information on stud plating and heat treating, please see **General Material Specifications**.

FLUX: All Nelson no thread studs have a solid flux load.

Visit our website www.NelsonStudWelding.com for a list of our standard stock products.

Nelson Stud Welding Manual

Institute of Welding

A red circular graphic with a gradient, appearing as a stylized arc or a partial circle, located to the right of the 'Institute of Welding' text.

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the construction in phases at site negotiating changes in equipment and design development Safety quality and economic requirements of design are explained with reference to global codes Latest methods of analysis design and use of advanced construction materials have been illustrated along with a brief on analysis software and drafting tool Roads and Streets ,1957 **Car Builders' Cyclopedia of American Practice** Association of American Railroads. Mechanical Division,1946
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Table of Contents Nelson Stud Welding Manual

1. Understanding the eBook Nelson Stud Welding Manual
 - The Rise of Digital Reading Nelson Stud Welding Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Nelson Stud Welding Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Nelson Stud Welding Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Nelson Stud Welding Manual
 - Personalized Recommendations
 - Nelson Stud Welding Manual User Reviews and Ratings
 - Nelson Stud Welding Manual and Bestseller Lists
5. Accessing Nelson Stud Welding Manual Free and Paid eBooks
 - Nelson Stud Welding Manual Public Domain eBooks
 - Nelson Stud Welding Manual eBook Subscription Services
 - Nelson Stud Welding Manual Budget-Friendly Options

6. Navigating Nelson Stud Welding Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Nelson Stud Welding Manual Compatibility with Devices
 - Nelson Stud Welding Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Nelson Stud Welding Manual
 - Highlighting and Note-Taking Nelson Stud Welding Manual
 - Interactive Elements Nelson Stud Welding Manual
8. Staying Engaged with Nelson Stud Welding Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Nelson Stud Welding Manual
9. Balancing eBooks and Physical Books Nelson Stud Welding Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Nelson Stud Welding Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Nelson Stud Welding Manual
 - Setting Reading Goals Nelson Stud Welding Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Nelson Stud Welding Manual
 - Fact-Checking eBook Content of Nelson Stud Welding Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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