

USER SAFE MAINTENANCE PRACTICES

The following instructions have been prepared from current industry and government safety standards applicable to industrial truck operations and maintenance. These recommended procedures specify conditions, methods, and accepted practices that aid in the safe maintenance of industrial trucks. They are listed here for the reference and safety of all workers during maintenance operations. Carefully read and understand these instructions and the specific maintenance procedures before attempting to do any repair work. When in doubt of any maintenance procedure, please contact your local CLARK dealer.

1. Powered industrial trucks can become hazardous if maintenance is neglected. Therefore, suitable maintenance facilities, trained personnel, and procedures must be provided.

2. Maintenance and inspection of all powered industrial trucks shall be done in conformance with the manufacturer's recommendations.

3. A scheduled planned maintenance, lubrication, and inspection program shall be followed.

4. Only trained and authorized personnel shall be permitted to maintain, repair, adjust, and inspect industrial trucks, and in accordance with the manufacturer's specifications.

5. Properly ventilate work area, vent exhaust fumes, and keep shop clean and floor dry.

6. Avoid fire hazards and have fire protection equipment present in the work area. Do not use an open flame to check for level, or leakage of fuel, electrolyte, or coolant. Do not use open pans of fuel or flammable cleaning fluids for cleaning parts.

7. Before Starting Work On Truck:

- 1) Raise drive wheel(s) off of floor or disconnect power source and use blocks or other positive truck-positioning devices.
- 2) Put blocks under the load engaging means, inboard(s), or chassis before working on them.
- 3) Disconnect battery before working on the electrical system.

8. Before working on engine fuel system of gasoline powered trucks with gravity-feed fuel systems, be sure fuel shutoff valve is closed.

9. Before working on engine fuel system of LP-gas powered trucks, close LP-gas cylinder valve and run engine until there is no more fuel in the system and engine stops running. If engine will not run, close LP-tank valve and vent fuel slowly in a safe area.

10. Operation of the truck to check performance must be conducted in an authorized, safe, clear area.

11. Before Starting To Drive Truck:

- 1) Be in operating position.
- 2) Disengage clutch on manual transmissions, or apply brake on trucks with powershift transmission and electric trucks.
- 3) Put directional control in neutral.
- 4) Start engine or turn on power.
- 5) Check functioning of lift and tilt systems, directional and speed controls, steering, brakes, warning devices, and any load handling attachments.

12. Before Leaving The Truck:

- 1) Stop truck.
- 2) Fully lower the load engaging means, upright, carriage, forks, or attachments.
- 3) Put directional control in neutral.
- 4) Apply the parking brake.
- 5) Stop the engine or turn off power.
- 6) Turn off the control or ignition circuit.
- 7) Put blocks at the wheels, if truck is on an incline.

13. Handle LP-gas cylinders with care. Damage such as dents, scrapes, or gouges may dangerously weaken the tank and make it unsafe for use.

14. Brakes, steering mechanisms, control mechanisms, warning devices, lights, governors, lift overload devices, guards and safety devices, lift and tilt mechanisms, articulating axle stops, and frame members must be carefully and regularly inspected and maintained in a safe operating condition.

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