

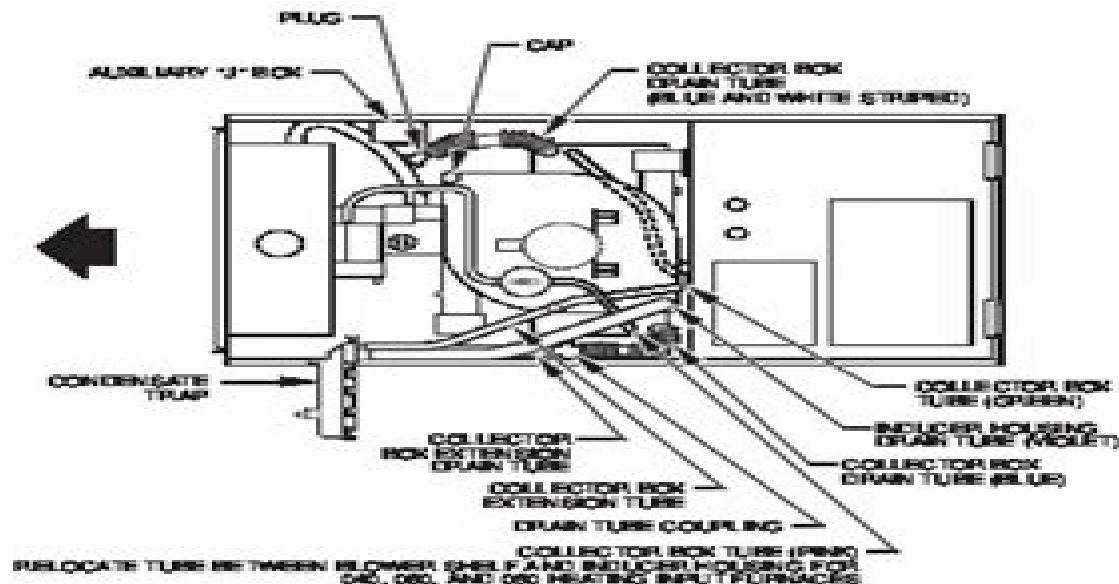


Fig. 10—Horizontal Left Tube Configuration

AP0916

### 2. Inducer Housing Drain Tube

- Remove and disconnect LOWER (existing) inducer housing drain tube which was previously connected to condensate trap.
- Use inducer housing drain extension tube (violet label and factory-supplied in loose parts bag) to connect LOWER inducer housing drain connection to the condensate trap.
- Determine appropriate length, cut, and connect tube.
- Clamp tube to prevent any condensate leakage.

### 3. Relief Port Tube

- Use smaller diameter tube (factory-supplied in loose parts bag) to extend collector box tube (green label) which was previously connected to the condensate trap.
- Route extended collector box pressure tube to relief port connection on the condensate trap.
- Determine appropriate length, cut, and connect tube.
- Clamp tube to prevent any condensate leakage.

### CONDENSATE TRAP FIELD DRAIN ATTACHMENT

Refer to Condensate Drain section for recommendations and procedures.

### PRESSURE SWITCH TUBING

The LOWER collector box pressure tube (pink label) is factory connected to the pressure switch for use when furnace is installed in UPFLOW applications. This tube MUST be disconnected, extended, reconnected, and then reconnected to the pressure switch in HORIZONTAL LEFT applications.

**NOTE:** See Fig. 10 or tube routing label on main furnace door to check for proper connections.

Modify tube as described below.

- Disconnect collector box pressure tube (pink label) attached to pressure switch.
- Use smaller diameter tube (factory-supplied in loose parts bag) to extend tube disconnected in item 1.
- Route extended tube:
  - Behind inducer housing.
  - Between blower shelf and inducer housing.
  - Behind inducer motor bracket.
  - Between inducer motor and pressure switch.
- Determine appropriate length, cut, and reconnect tube to pressure switch connection labeled COLLECTOR BOX.

### CONDENSATE TRAP FREEZE PROTECTION

Refer to Condensate Drain Protection section for recommendations and procedures.

### CONSTRUCT A WORKING PLATFORM

Construct working platform where all required furnace clearances are met. (See Fig. 3 and 11.)

### A CAUTION

#### UNIT MAY NOT OPERATE

Failure to follow this caution may result in intermittent unit operation.

The condensate trap MUST be installed below furnace. See Fig. 5 for dimensions. The drain connection to condensate trap must also be properly sloped to an open drain.

**NOTE:** Vent pipe length is restricted to a maximum of 5 ft. (See Table E.)

**NOTE:** A 12-in. minimum horizontal pipe section is recommended with short (5 to 8 ft) vent systems. This recommendation

# Nugm Furnace Owners Manual

**Raffaela Di Napoli**



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