

NELSON STUD WELDING

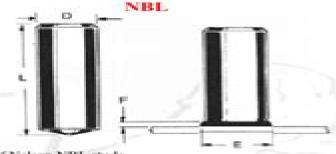
SPECIFICATION: NBL Unthreaded Studs



Nelson NBL studs are designed to be welded to heavy base materials and are used for a variety of applications. In the power generation market, they are used to anchor refractory to water walls and to facilitate heat transfer in coal burning furnaces. In forging applications, NBL studs are used as the tong hold on the ends of billets. They are also commonly used as locator pins, axles, pivot points, spacers, and stops.

Studs with diameters up to 1/2", and lengths up to 1-1/4" can be specially designed for use in automatic fed stud welding equipment.

Special secondary operations, such as cross-drilling, grooving,



heat treating, and pointing, can expand the application possibilities of Nelson NBL studs.

For similar function study, see Nelson NBA Aluminum Unthreaded study and NJL Reduced Base Unthreaded study.

When ordering, specify Type, Diameter, Before Weld Length, Material, Quantity, and Part Number Example: NBL 3/8 x 1-1/8"; Stainless Steel; 10,000 pieces; #101064458

Situd Diameter D	Minimum Stud Length L	Burn	Weld Flash Size		Flash	Ferrule	Required Standard Accessories		
			6		Clearance	The same	Grip	Grip	Foot
194	0.780	0.125	0.359	0.109	0.437	100101087.	501001007	500001007	502001137
5/16	0.780	0.125	-0.437	0.109	0.500	100101007	501001006	500001009	502001137
3/8	0.780	0.125	0.500	0.125	0.593	100101099	501001009	500001011	502001137
7/16	0.813	01.1.285	0.593	0.140	0.656	100301009	501001008	500001012	502001137
1/2	0.613	0.125	0.687	0.156	0.750	100101114	501001011	500001014	501001138
5/8	0.968	0.187	0.875	0.187	0.937	100101187	501001014	500001016	502001002
0.680	1,000	0.187	0.921	0.250	1.125	100101040	501001014	500001245	502001002
3/4	1.250	0.187	1.063	0.250	1.125	100101152	501001014	500001018	502001002
7/8	1.500	0.187	1.125	0.312	1.250	100101140	501001015	.500001019	502001003
1	1.647	0.250	1.375	0.375	1.437	100101045	501001016	500001085	502001003

MATERIALS: Studs are available in Low Carbon Mild Steel and 18-8 Stainless Steel. Other materials are available by special order. For specific grade information and physical and chemical properties, conforming standards, and information on stud plating and heat treating, please see General Material Specifications.

FLUX: All Nelson no thread study have a solid flux load.

Visit our website www.NelsonStudWelding.com for a list of our standard stock products.

Nelson Stud Owners Manual

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Brown,ABC-Clio Information Services,1982 Welding Journal ,1963 Current welding literature included in each volume Operating Section Proceedings American Gas Association. Operating Section,1975 1975 Operating Section

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