

NELSON STUD WELDING

SPECIFICATION: **NBL** Unthreaded Studs

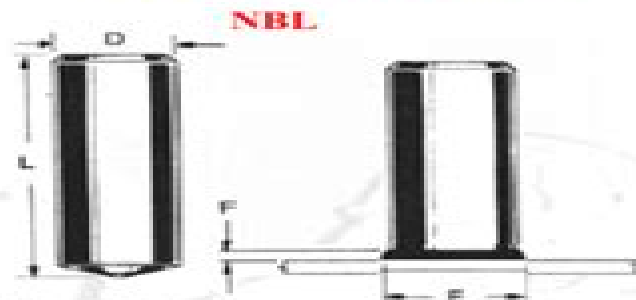
Nelson NBL studs are designed to be welded to heavy base materials and are used for a variety of applications. In the power generation market, they are used to anchor refractory to water walls and to facilitate heat transfer in coal burning furnaces. In forging applications, NBL studs are used as the tong hold on the ends of billets. They are also commonly used as locator pins, axles, pivot points, spacers, and stops.

Studs with diameters up to 1/2", and lengths up to 1-1/4" can be specially designed for use in automatic fed stud welding equipment.

Special secondary operations, such as cross-drilling, grooving, heat treating, and pointing, can expand the application possibilities of Nelson NBL studs.

For similar function studs, see Nelson **NBA** Aluminum Unthreaded studs and **NJL** Reduced Base Unthreaded studs.

✓ Check Standard Stock



When ordering, specify **Type, Diameter, Before Weld Length, Material, Quantity, and Part Number**

Example: NBL 3/8 x 1-1/8"; Stainless Steel; 10,000 pieces; #101064458

Stud Diameter D	Minimum Stud Length L	Burn Off	Weld Flash Size		Flash Clearance	Ferrule	Required Standard Accessories		
			E	F			Grip	Grip	Foot
1/4	0.780	0.125	0.359	0.109	0.437	100101067	501001007	500001007	502001137
5/16	0.780	0.125	0.437	0.109	0.500	100101067	501001008	500001009	502001137
3/8	0.780	0.125	0.500	0.125	0.593	100101099	501001009	500001011	502001137
7/16	0.813	0.125	0.593	0.140	0.696	100101009	501001008	500001012	502001137
1/2	0.813	0.125	0.687	0.156	0.750	100101114	501001011	500001014	501001138
5/8	0.968	0.187	0.875	0.187	0.937	100101187	501001014	500001016	502001002
9/8	1.000	0.187	0.921	0.250	1.125	100101040	501001014	500001245	502001002
3/4	1.250	0.187	1.063	0.250	1.125	100101152	501001014	500001018	502001002
7/8	1.500	0.187	1.125	0.312	1.250	100101140	501001015	500001019	502001003
1	1.647	0.250	1.375	0.375	1.437	100101045	501001016	500001085	502001003

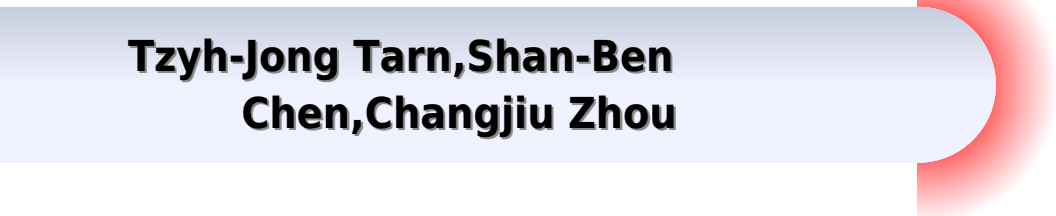
MATERIALS: Studs are available in Low Carbon Mild Steel and 18-8 Stainless Steel. Other materials are available by special order. For specific grade information and physical and chemical properties, conforming standards, and information on stud plating and heat treating, please see **General Material Specifications**.

FLUX: All Nelson no thread studs have a solid flux load.

Visit our website www.NelsonStudWelding.com for a list of our standard stock products.

Nelson Stud Design Manual

**Tzyh-Jong Tarn, Shan-Ben
Chen, Changjiu Zhou**



Nelson Stud Design Manual:

Design Manual United States. Naval Facilities Engineering Command, 1975 **Manual of Numerical Methods in Concrete** M Y H Bangash, 2001-07-27 Manual of numerical methods in concrete aims to present a unified approach for the available mathematical models of concrete linking them to finite element analysis and to computer programs in which special provisions are made for concrete plasticity cracking and crushing with and without concrete aggregate interlocking Creep temperature and shrinkage formulations are included and geared to various concrete constitutive models **Machine Design** ,1963-03 **Product Design File** ,1958 A file of manufacturers catalogs compiled for the use of engineers and executives engaged in product development and design **Hitchcock's Assembly and Fastener Directory** ,1963 **PCI Manual on Design of Connections for Precast Prestressed Concrete** PCI Committee on Connection Details, 1973

Iron Trade and Western Machinist ,1962-03 **The Fasteners Book Issue** ,1963 **Welding Journal** ,1986

Robotic Welding, Intelligence and Automation Tzyh-Jong Tarn, Shan-Ben Chen, Changjiu Zhou, 2007-08-13 Robotic welding systems have been used in different types of manufacturing They can provide several benefits in welding applications The most prominent advantages of robotic welding are precision and productivity Another benefit is that labor costs can be reduced Robotic welding also reduces risk by moving the human welder operator away from hazardous fumes and molten metal close to the welding arc The robotic welding system usually involves measuring and identifying the component to be welded we ing it in position controlling the welding parameters and documenting the produced welds However traditional robotic welding systems rely heavily upon human interv tion It does not seem that the traditional robotic welding techniques by themselves can cope well with uncertainties in the welding surroundings and conditions e g variation of weld pool dynamics fluxion solid weld torch and etc On the other hand the advent of intelligent techniques provides us with a powerful tool for solving demanding re world problems with uncertain and unpredictable environments Therefore it is intere ing to gather current trends and to provide a high quality forum for engineers and researchers working in the filed of intelligent techniques for robotic welding systems This volume brings together a broad range of invited and contributed papers that describe recent progress in this field **Olin's Construction** H. Leslie Simmons, 2011-12-20 Get the updated industry standard for a new age of construction For more than fifty years Olin s Construction has been the cornerstone reference in the field for architecture and construction professionals and students This new edition is an invaluable resource that will provide in depth coverage for decades to come You ll find the most up to date principles materials methods codes and standards used in the design and construction of contemporary concrete steel masonry and wood buildings for residential commercial and institutional use Organized by the principles of the MasterFormat 2010 Update this edition Covers sitework concrete steel masonry wood and plastic materials sound control mechanical and electrical systems doors and windows finishes industry standards codes barrier free design and much more Offers extensive coverage of the metric system of

measurement Includes more than 1 800 illustrations 175 new to this edition and more than 200 others revised to bring them up to date Provides vital descriptive information on how to design buildings detail components specify materials and products and avoid common pitfalls Contains new information on sustainability expanded coverage of the principles of construction management and the place of construction managers in the construction process and construction of long span structures in concrete steel and wood The most comprehensive text on the subject Olin s Construction covers not only the materials and methods of building construction but also building systems and equipment utilities properties of materials and current design and contracting requirements Whether you re a builder designer contractor or manager join the readers who have relied on the principles of Olin s Construction for more than two generations to master construction operations *Product Engineering* ,1961 Vol for 1955 includes an issue with title Product design handbook issue 1956 Product design digest issue 1957 Design digest issue Books and Pamphlets, Including Serials and Contributions to Periodicals Library of Congress. Copyright Office,1968 **Catalogue of Title-entries of Books and Other Articles Entered in the Office of the Librarian of Congress, at Washington, Under the Copyright Law ... Wherein the Copyright Has Been Completed by the Deposit of Two Copies in the Office** Library of Congress. Copyright Office,1969 **Roads and Streets** ,1957 Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office,1954 Includes Part 1 Number 2 Books and Pamphlets Including Serials and Contributions to Periodicals **Iron Age** ,1957 The Log ,1953-07 *Journal of the American Concrete Institute* American Concrete Institute,1982 **Iron Age and Hardware, Iron and Industrial Reporter** ,1957-07

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