

SECTION 2 - AIR FLOW AND HEAT TRANSFER

B. PS360-series ovens

PS360-series ovens feature two blower motors. A blower wheel is fastened onto the end of the motor shaft. In order to adjust the amount and speed of heated air that is directed by the blower wheels, it is necessary to change the size of the wheels and/or change the speed of the motor. See Figure 1.

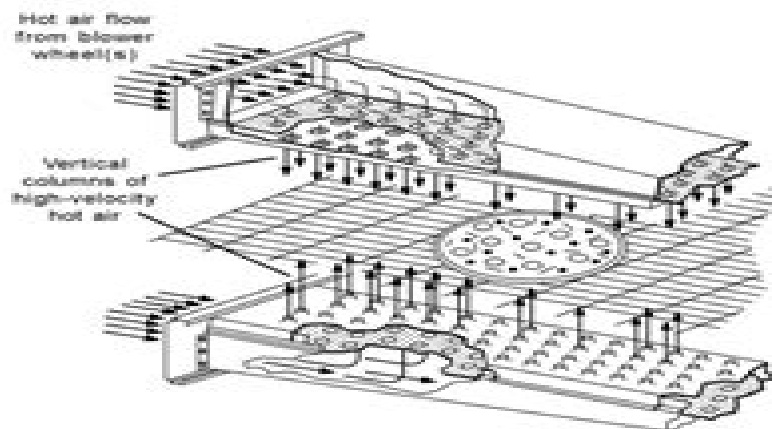
Each PS360-series oven model has a specific combination of blower motor and blower wheel. Field modifications to these approved combinations are not permitted unless under the specific directions of the Middleby Technical Service Department. Any changes to convection air delivery **MUST** be made using the air fingers.

C. PS555/570-series ovens

PS555/570-series ovens have one blower motor mounted inside each of the end compartments of the oven, with a pulley on the end of the motor shaft. The oven has two blower wheels; a belt connects each motor pulley to a pulley on the end of one of the blower wheel shafts. The air velocity can be changed by using a larger or smaller pulley on the motor shaft, and changing the length of the belt to match the new pulley. See Figure 1.

Some customers have a specific belt/pulley combination approved by Middleby Marshall, while others use a "standard" configuration. Field modifications to these approved combinations are not permitted unless under the specific directions of the Middleby Technical Service Department.

Figure 2
Air finger operation



III. AIR FINGERS

A. Description and Function

Air fingers direct the heated air from the blowers into vertical jets that are directed at the top and bottom of the conveyor belt. Each air finger configuration has been tested to optimally cook a specific customer's product. As a rule, air finger configurations should **NOT** be changed from customer specifications without direct instructions from the Middleby Technical Services Department.

Middleby uses two main types of air fingers:

- PS300/350 and early PS310/360 ovens used a shutter-type air finger assembly. The finger is assembled from a manifold, inner plate and outer plate. The inner plate is assembled from two separate plates, each with a series of holes, that are riveted together. The plates can be repositioned relative to each other to restrict the air flow through the holes as necessary. These fingers are no longer in general use, but may still be found in older ovens in the field. See Figure 3.
- All current ovens use an air finger which is composed of a manifold, inner plate, and outer plate. No adjustments are necessary or possible to these fingers, but a wide variety of styles is available to meet different customers' baking needs. See Figure 4.

Figure 3
PS300/350 air finger with shutter plate

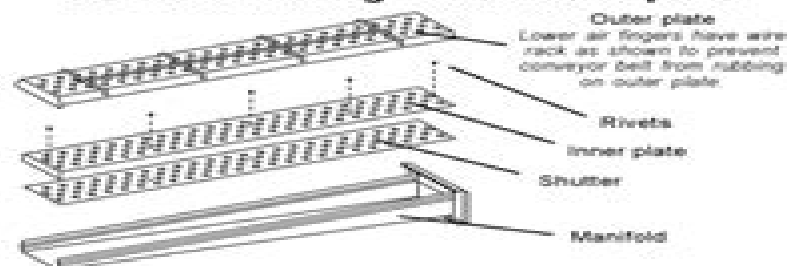
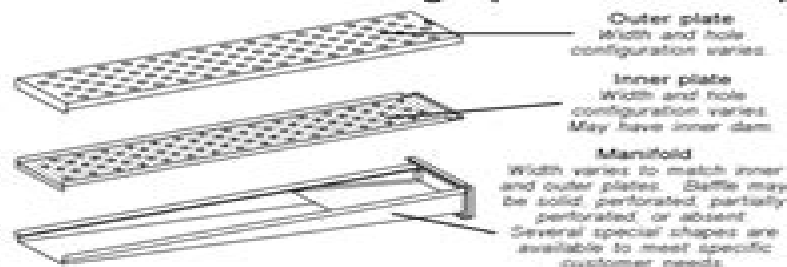


Figure 4
Current standard air finger (all oven models)



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Michael Seilmaier



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