

OPERATION

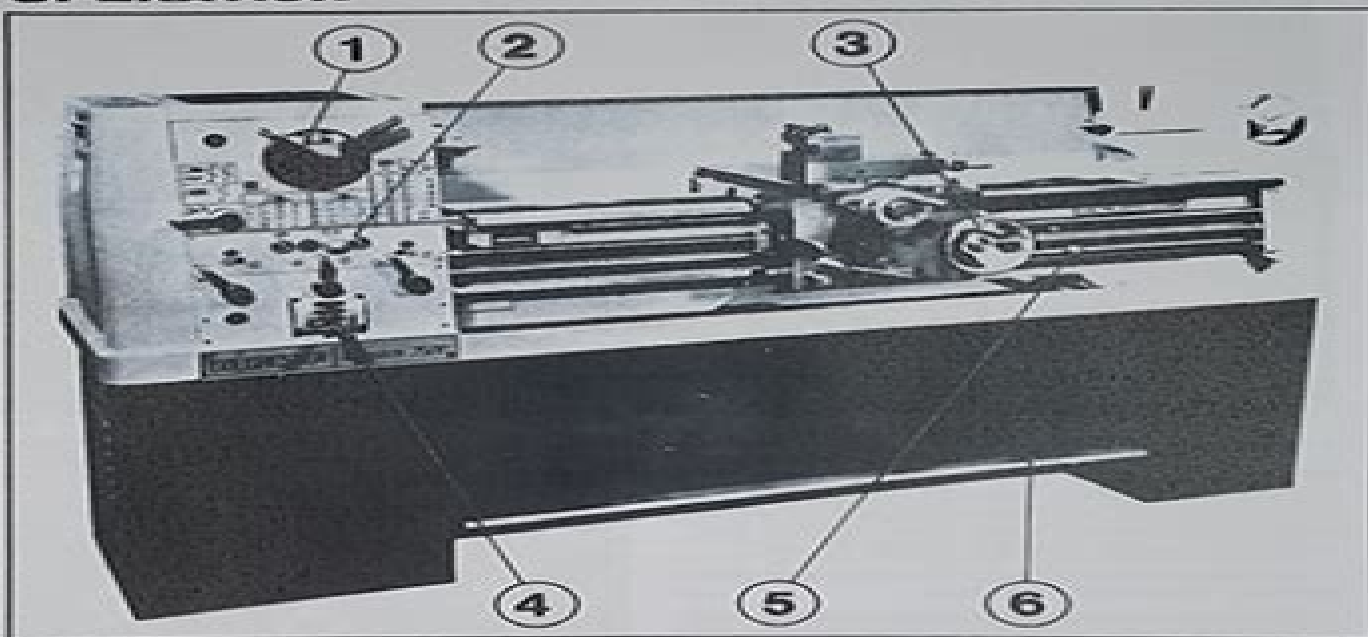


Fig. 5

LATHE CONTROLS

- | | |
|---------------------------------------|--|
| 1. Spindle speed selector. | 4. Gearbox, threads and feeds. |
| 2. Electrical push-buttons. | 5. Spindle rotation (forward and reverse). |
| 3. Apron, surfacing or sliding feeds. | 6. Footbrake. |

ELECTRICAL CONTROLS

With the exception of the isolator switch, all lathe electrical controls are fitted into the front face of the headstock, see Fig. 6.

1. Press the GREEN button to start the main drive motor.
2. The indicator lamp glows whilst the motor is running.
3. Press the RED mushroom-head button to stop the main motor and also electrical supply to ancillary services.
4. Coolant pump ON/OFF switch.



Fig. 6

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