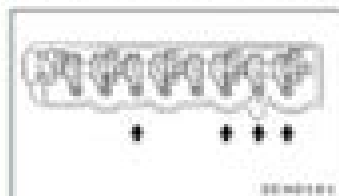


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- If the clearance is outside the standard value, loosen the lock nut of the rocker arm and adjust by turning the adjusting screw while using a thickness gauge to measure the clearance.
- Tighten the lock nut while holding the adjusting screw with a screwdriver so that it doesn't turn.
- Turn the crankshaft 360° clockwise to bring No. 4 cylinder to the top dead centre position.

- Measure the valve clearance at the places indicated by arrows in the illustration. If the clearance is not within the standard value, repeat steps 7 and 8 above.

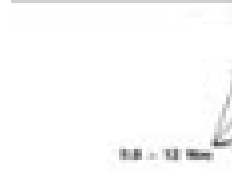
- Apply specified packing to the section of the semi-circular packing shown in the illustration.
Specified packing: 3M ATF Part No. 8999 or equivalent.
- Install the rocker cover.
- Install the timing belt upper cover.

INJECTION TIMING ADJUSTMENT

- Warm up the engine and check to be sure that the fuel oil pressure is within the accelerator lever.
- Turn the crankshaft 360° clockwise to bring No. 1 cylinder to the top dead centre position.
- Adjust the timing marks of the camshaft sprocket and set the No. 1 cylinder to the top dead centre position.

CAMSHAFT AND CAMSHAFT OIL SEAL REMOVAL AND INSTALLATION

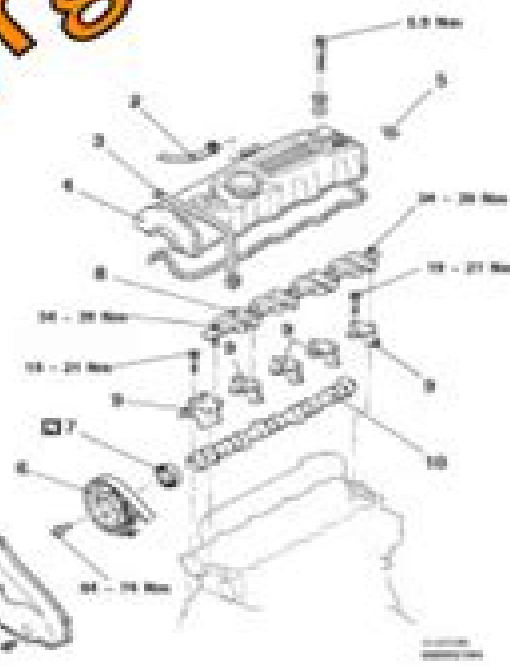
Prevented and Post installation operation
• Intake valve removal and installation (Refer to GROUP 11.)



Camshaft removal steps

- Timing belt upper cover assembly
- Breather hose connection
- Base hose connection
- Rocker cover
- Semi-circular packing
- Camshaft sprocket
- Camshaft oil seal
- Rocker arm and shaft assembly
- Camshaft bearing cap
- Camshaft

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Table of Contents Mitsubishi Challenger Repair Manual

1. Understanding the eBook Mitsubishi Challenger Repair Manual
 - The Rise of Digital Reading Mitsubishi Challenger Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Challenger Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Challenger Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Challenger Repair Manual
 - Personalized Recommendations
 - Mitsubishi Challenger Repair Manual User Reviews and Ratings
 - Mitsubishi Challenger Repair Manual and Bestseller Lists

5. Accessing Mitsubishi Challenger Repair Manual Free and Paid eBooks
 - Mitsubishi Challenger Repair Manual Public Domain eBooks
 - Mitsubishi Challenger Repair Manual eBook Subscription Services
 - Mitsubishi Challenger Repair Manual Budget-Friendly Options
6. Navigating Mitsubishi Challenger Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi Challenger Repair Manual Compatibility with Devices
 - Mitsubishi Challenger Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Challenger Repair Manual
 - Highlighting and Note-Taking Mitsubishi Challenger Repair Manual
 - Interactive Elements Mitsubishi Challenger Repair Manual
8. Staying Engaged with Mitsubishi Challenger Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi Challenger Repair Manual
9. Balancing eBooks and Physical Books Mitsubishi Challenger Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi Challenger Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mitsubishi Challenger Repair Manual
 - Setting Reading Goals Mitsubishi Challenger Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mitsubishi Challenger Repair Manual
 - Fact-Checking eBook Content of Mitsubishi Challenger Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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