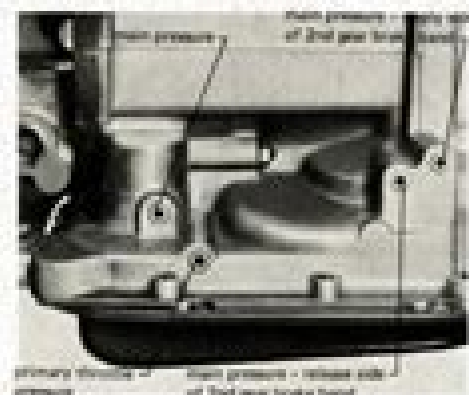


Clutch and Brake Band Application

Selecter lever Gear	1 1 gear	2 or 3 1 gear	3 or 4 2 gear	5 3 gear	R
Forward clutch	applied	applied	applied	applied	released
D + R clutch	released	released	released	applied	applied
1 + R brake band	applied	released	released	released	applied
2 brake band	released	released	applied	released	released
One-way clutch	locking	locking	over-run	over-run	inactive

Pressure Checks



Automatic transmission test data

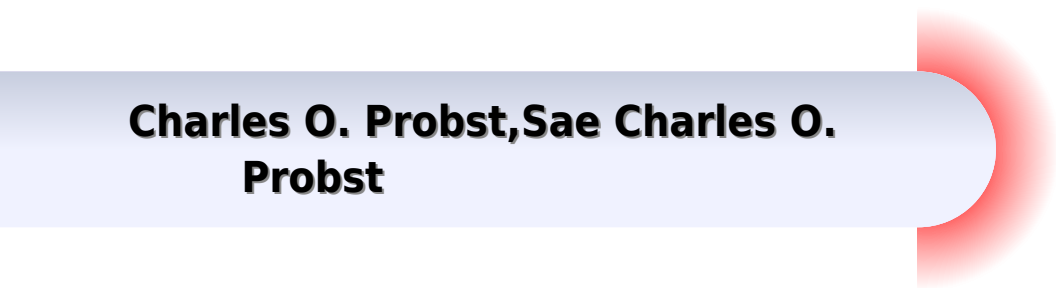
Shift torque speed for all Types and Models 1900-2000 rpm

Pressure table						
Selecter lever position	Pressure	VW Type 2 kg/cm ² (psi)	VW Type 3 kg/cm ² (psi)	VW Type 4 (up to July 1975) kg/cm ² (psi)	VW Type 4 (from Aug. 1975) kg/cm ² (psi)	VW Dealer kg/cm ² (psi)
N	Primary throttle pressure	0.2 (45.5)	0.2 (45.7)	0.2 (45.5)	0.4 (45)	0.2 (45)
	Main pressure	0.2 (50)	0.2-0.3 (110-120)	0.4-0.7 (110-124)	0.2 (50)	0.2 (50)
	Primary throttle pressure	0.25-0.45 (5-6)	0.25-0.45 (5-6)	0.25-0.45 (5-6)	0.25-0.45 (5-6)	0.25-0.45 (5-6)
	Main pressure	0.2-0.3 (47-50)	0.2-0.3 (47-50)	0.1-0.3 (44-47)	0.2-0.3 (47-50)	0.2-0.3 (50-53)
R	Main pressure	10-11 (142-156)	6.7-7.7 (96-110)	6.5-7.5 (92-106)	10.5-11.5 (149-160)	10.5-11.7 (150-167)
D	Primary throttle pressure	0.2-0.3 (51-44)	0.8-0.9 (40-43)	0.8-0.9 (40-43)	0.1-0.3 (44-47)	0.2-0.3 (58-63)
	Main pressure	0.2 (50)	0.2-0.4 (114-120)	0.2-0.4 (110-120)	0.2 (50)	0.2 (50)
R	Main pressure	18-23 (250-337)	15-20 (210-284)	15-20 (210-284)	18.5-21.5 (240-300)	18.5-21.5 (250-305)
D	Main pressure	0.2 (50)	0.1-0.2 (37-30)	0.8-0.1 (34-37)	constant	constant

*From August 1971 (with double vacuum connection) : 0.2 kg/cm² (45.5 psi)

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**Charles O. Probst, Sae Charles O.
Probst**



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web als teilgebiet der fertigungstechnik befasst sich die kunststofftechnik mit geeigneten verarbeitungsverfahren für kunststoffe im zentrum der Überlegungen dazu steht wo und wie die kunststoffe später angewendet werden deine käseverpackung muss sich zum beispiel steifer als die formflexible tube deiner zahncreme verhalten

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web dr ing martin bonnet ist professor für werkstoffkunde und kunststofftechnik am institut für werkstoffanwendung iwa an der fachhochschule köln

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web nov 6 2023 plastics europe ist der paneuropäische verband der kunststofferzeuger mit büros in brüssel frankfurt berlin london madrid mailand und paris wir sind mit europäischen und nationalen kunststoffverbänden vernetzt und haben mehr als 100 mitgliedsunternehmen die für mehr als 90 prozent der kunststoffproduktion in den 27

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web kunststoffverarbeitung unter dem begriff der kunststoffverarbeitung versteht man die fertigung von formteilen halbzeugen folien fasern usw aus kunststoff dabei werden kunststoffe aus der produktion der chemischen industrie verarbeitet die handelsüblich zum beispiel als granulat bzw masterbatch pulver folie oder in plattenform

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web die kunststoffverarbeitung bezeichnet die fertigung von formteilen halbzeugen fasern oder folien aus kunststoffen dabei werden aus verschiedenen formhaften materialen durch unterschiedliche prozesse neue formen gewonnen die fertigungsverfahren werden in deutschland nach din 8580 eingeteilt

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web die systematik zur einteilung der fertigungsverfahren nach din 8580 gilt auch für die fertigungsverfahren der kunststoffverarbeitung da es sich jedoch vorwiegend um spezielle nur bei kunststoffen anwendbare verfahren handelt werden sie

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web die kunststoffverarbeitung ist gegenstand eines eigenständigen industriezweiges es kommt eine vielzahl von verfahren zum einsatz die teilweise ihren ursprung in der wesentlich älteren metallbearbeitung haben und auf die eigenschaften der kunststoffe abgestimmt und weiterentwickelt wurden

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web die kunststoffverarbeitung bezeichnet die fertigung von formteilen halbzeugen fasern oder folien aus kunststoffen die von der chemischen industrie meist als granulat pulver folien oder platten geliefert werden die fertigungsverfahren werden in deutschland nach din 8580 eingeteilt

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web die vorstehende zeittafel der kunststoffe geht auf eine reihe von früheren zusammenstellungen des kunststoff museums vereins zurück sie kann natürlich nicht vollständig sein wurde aber an hand von originalpublikationen monographien und firmenschriften überarbeitet ergänzt und soweit notwendig korrigiert

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web so werden meist pulver oder granulate zur verarbeitung erwärmt gegossen gespritzt extrudiert kalandriert beblasen aufgeschäumt oder gepresst thermoplastische kunststoffe die meist als pulver oder granulat vorliegen werden zur verarbeitung über den erweichungspunkt hinaus erwärmt und dann in formen gegossen in denen sie zu

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web für die meisten kunststoffe folgt der synthese bei den rohstoffherstellern die davon völlig getrennte verarbeitung dies bedeutet dass abkühlung und erneute aufheizung sowie transport manchmal mehrfach dazwischen liegen ausnahmen bilden bisher

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web als kunststoffverarbeitung wird die herstellung von kunststoffprodukten bezeichnet dies geschieht insbesondere durch die fertigung von formteilen halbzeugen fasern oder folien aus kunststoffen die von der chemischen industrie meist als granulat masterbatch pulver folien oder platten geliefert werden

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web oct 15 2013 in diesem spannungsfeld zwischen form material und verarbeitungstechnik gehören daher auch kenntnisse der kunststoffverarbeitung zum grundwissen eines materialwissenschaftlers das folgende kapitel wird daher einen kurzen

einführenden Überblick in die wesentlichen grundbegriffe der kunststoffverarbeitung geben

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web verarbeitung von kunststoffen das wichtigste kunststoffe bestehen aus polymeren und können in linearer verzweigter und vernetzter form vorkommen es gibt drei arten von kunststoffen duroplaste elastomere und thermoplaste das erste verarbeiten von kunststoff in form von granulat oder pulver heißt urformen