

STEERING SPINDLES AND WHEEL HUBS

Models MT160—MT180—MT180H

5. To remove spindles, raise front of tractor and support with suitable stands. Remove front wheels. Disconnect and remove tie rod. Remove retaining nut (1—Fig. 4), then lower right spindle (9) from axle. Remove clamp bolt (10) from steering arm (11), then lower left spindle (12) from axle.

To remove wheel hub (16), remove outer cap (19) and retaining nut (18). Use a suitable puller to remove hub and bearings from spindle.

Inspect all parts for excessive wear or other damage. Outside diameter of spindle should be 24.947-24.980 mm (0.982-0.983 inch). Inside diameter of spindle bushings should be 25.04-25.07 mm (0.986-0.987 inch). New spindle bushings are precision, but inside diameter should be checked after installation and reamed to specified dimension if necessary.

Reinstall seal, wheel hub and bearings onto spindle. Pack wheel hub with multipurpose grease. Tighten hub retaining nut to a torque of 14-15 N·m (10-11 ft.-lbs.). Be sure wheel hub rotates smoothly.

Lubricate spindle and thrust bearing with grease, then install into axle. Tighten retaining nut on right spindle to a torque of 45-54 N·m (33-40 ft.-lbs.). Position steering arm on left spindle to obtain a gap of 0.5 mm (0.020 inch) or less between arm and washer, then tighten arm clamp bolt to a torque of 20-30 N·m (15-20 ft.-lbs.).

Models MT210—MT250

4. To remove spindles, first raise and support front of tractor. Remove front wheels. Remove clamp bolts (17—Fig. 5) from spindle arms (1 and 18). Lift arms off spindles (6 and 9), then lower spindles from axle.

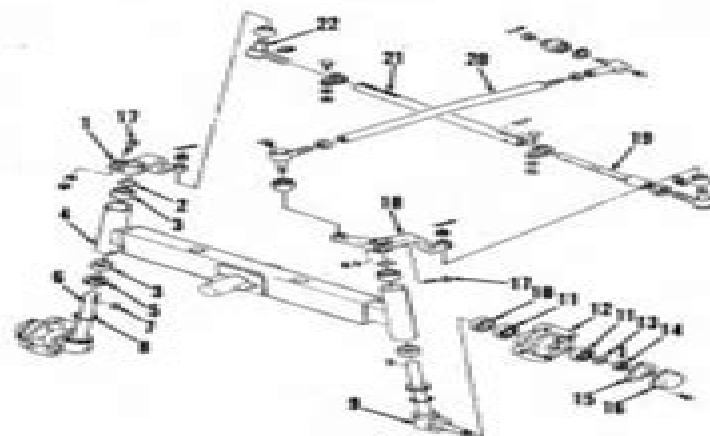
To remove wheel hub (12), remove hub cap (16) and retaining nut (14). Use a suitable puller to withdraw hub and bearings from spindle.

Thoroughly clean all parts and inspect for excessive wear or other damage. Outside diameter of spindle should be 25.957-25.973 mm and inside diameter of spindle bushings (3) should be 26.01-26.14 mm (1.024-1.029 inch). Use a suitable bushing driver when installing new spindle bushings. Bushings are precision, but inside diameter may be deformed slightly during installation. Carefully ream bushings to specified size if necessary.

Reassemble seal, wheel hub and bearings onto spindle shaft. Pack wheel hub

Fig. 5—Exploded view of steering spindles, wheel hub and steering linkage used on late Model MT210 (after serial number 70760) and all Model MT250 tractors. Early Model MT210 tractors are similar except axle thread which is not adjustable.

1. Arm
2. "O" ring
3. Bushings
4. Axle extension
5. Thrust bearing
6. Spindle R.H.
7. "O" ring
8. Spindle L.H.
9. Seal
10. Bearings
11. Wheel hub
12. Washer
13. Cap
14. Clamping bolt
15. Steering arm
16. The rod
17. Drag link
18. Tie rod link
19. Tie rod end



and bearings with multipurpose grease. Tighten retaining nut to remove bearing play and install cotter pin. Be sure hub rotates smoothly.

To reinstall spindles, proceed as follows: Lubricate parts with grease during assembly. Be sure to install thrust bearing (5) with smaller inner diameter race downward. Position arms (1 and 18) on spindles so there is 0.5 mm (0.012 inch) or less clearance between lower side of arm and top of axle extension.

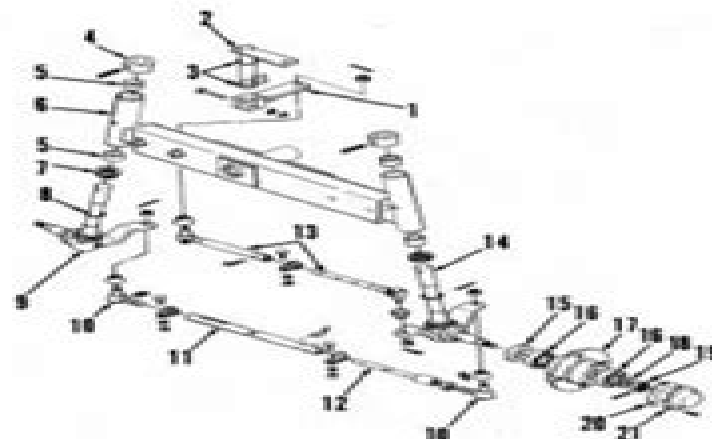
Reinstall front wheels and reconnect tie rod and drag link if removed.

Model MT300

7. To remove spindles, raise front of tractor and support with suitable stands. Remove front wheels. Disconnect tie rod ends (10—Fig. 6) and center steering rod (13) from spindle arms. Drive spring pins out of retainer collars (4), then lower spindles from axle.

Fig. 6—Exploded view of spindles, wheel hub and steering linkage used on Model MT300.

1. Steering arm
2. Bushings
3. "O" ring
4. Collar
5. Bearings
6. Axle
7. Thrust bearing
8. "O" ring
9. Spindle R.H.
10. Tie rod end
11. Tie rod link
12. The rod
13. Steering link
14. Spindle L.H.
15. Seal
16. Bearings
17. Wheel hub
18. Washer
19. Nut
20. Cap
21. Clamping bolt



Mitsubishi Mt 250 D Manual

Lingjun Ying



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