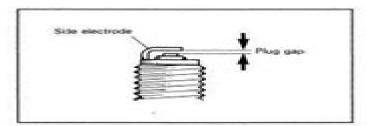
#### MINOR MAINTENANCE AND ADJUSTMENTS

#### Spark plug

Standard spark plug: N-86, N86G, N-2C, N-2G/CHAMPION B8EG, B8EGV/NGK

Spark plug gap: 0.5 - 0.6 mm (0.020 - 0.024 in)



- Whenever a new spark plug is installed, the gap must be checked and adjusted properly. Use a wire feeler gauge to check the gap, and adjust the gap by bending the side electrode gently.
- Be sure to clean the gasket surface and threads before installing the spark plug. Torque the plug to specification.

Spark plug torque: 25 Nm (2.5 m-kg, 18 ft-lb)

#### NOTE: \_\_

If a torque wrench is not available when you are installing a spark plug, a good estimate of the correct torque is 1/2 to 1/4 turns past finger tight. Have the spark plug torqued to the correct value as soon as possible with a torque wrench.

#### Ignition timing

#### Checking

Ignition timing is checked with a timing light by observing the position of the case mark and rotor mark.

- 1. Remove the crankcase cover (R).
- Connect the timing light to the spark plug lead wire.
- Start the engine and keep it running at the specified speed. Use a tachometer for checking.

Specified speed: 2,000 r/min

 While keeping the engine running at a specified speed, check that the rotor mark is aligned with the case mark.
 If they are not aligned, adjust the ignition timing.



#### Adjustment

The ignition timing must be set precisely to ensure that the ignition spark occurs at the proper time to provide optimum engine power.

- Remove the spark plug and the right-hand crankcase cover.
- Screw the dial gauge stand into the spark plug hole.
- Install the extension on the dial gauge, and slide the dial gauge assembly into the dial gauge stand.



**Daniel F McAuley** 

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- 1. Understanding the eBook Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - o The Rise of Digital Reading Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Exploring Different Genres
  - o Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual

- Personalized Recommendations
- Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual User Reviews and Ratings
- Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual and Bestseller Lists
- 5. Accessing Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual Free and Paid eBooks
  - Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual Public Domain eBooks
  - Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual eBook Subscription Services
  - Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual Budget-Friendly Options
- 6. Navigating Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual Compatibility with Devices
  - Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Highlighting and Note-Taking Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Interactive Elements Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
- 8. Staying Engaged with Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - o Following Authors and Publishers Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
- 9. Balancing eBooks and Physical Books Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Setting Reading Goals Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - o Carving Out Dedicated Reading Time

- 12. Sourcing Reliable Information of Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Fact-Checking eBook Content of Now Yamaha It200 It 200 It200n 1984 1985 Service Repair Workshop Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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