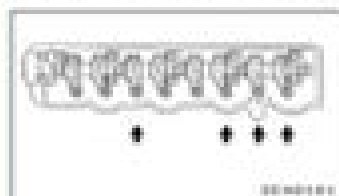


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- If the clearance is outside the standard value, loosen the lock nut of the rocker arm and adjust by turning the adjusting screw while using a thickness gauge to measure the clearance.
- Tighten the lock nut while holding the adjusting screw with a screwdriver so that it doesn't turn.
- Turn the crankshaft 360° clockwise to bring No. 4 cylinder to the top dead centre position.

- Measure the valve clearance at the places indicated by arrows in the illustration. If the clearance is not within the standard value, repeat steps 7 and 8 above.

- Apply specified packing to the section of the semi-circular packing shown in the illustration.
Specified packing: 3M ATF Part No. 8999 or equivalent.
- Install the rocker cover.
- Install the timing belt upper cover.

INJECTION TIMING ADJUSTMENT

- Warm up the engine and check to be sure that the fuel oil pressure is within the accelerator lever.
- Turn the crankshaft 360° clockwise to bring No. 1 cylinder to the top dead centre position.
- Adjust the timing marks of the camshaft sprocket and set the No. 1 cylinder to the top dead centre position.

CAMSHAFT AND CAMSHAFT OIL SEAL REMOVAL AND INSTALLATION

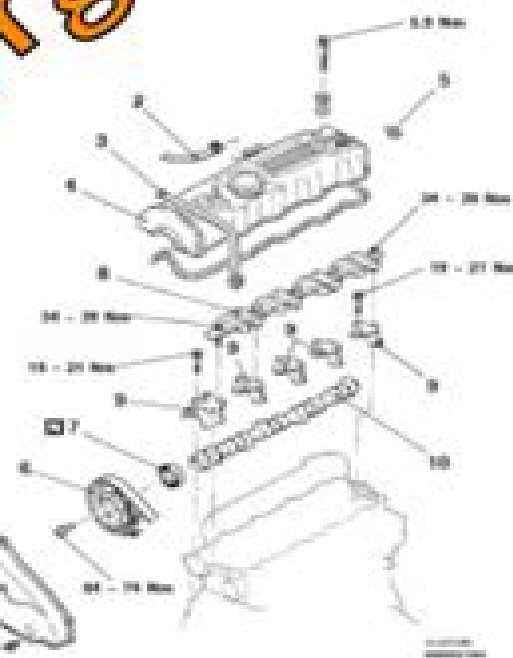
Prevented and Post installation operation
• Intake valve removal and installation (Refer to GROUP 11.)



Camshaft removal steps

- Timing belt upper cover assembly
- Breather hose connection
- Brake hose connection
- Rocker cover
- Semi-circular packing
- Camshaft sprocket
- Camshaft oil seal
- Rocker arm and shaft assembly
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