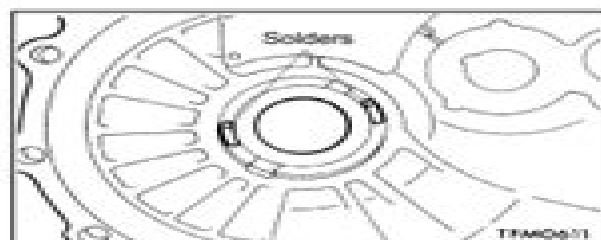


◀E▶ INPUT SHAFT / OUTPUT SHAFT REMOVAL

Remove the input and output shafts together.



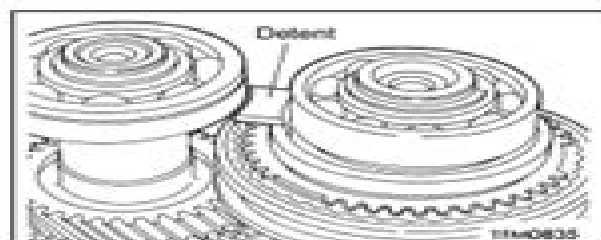
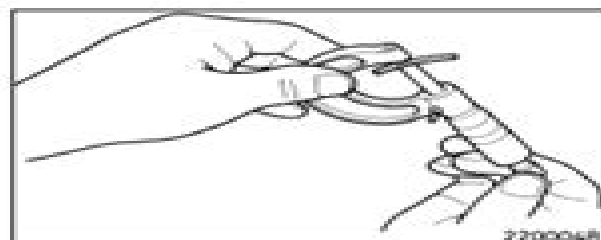
ADJUSTMENT BEFORE REASSEMBLY

SPACER SELECTION FOR DIFFERENTIAL CASE END PLAY ADJUSTMENT

- (1) Put solders (about 10 mm long, 1.6 mm in diameter) in the illustrated positions of the transmission case and install the differential.
- (2) Install the clutch housing and tighten the bolts to the specified torque.
- (3) If the solders are not crushed, put larger diameter solders and repeat Steps (1) and (2).
- (4) Measure the thickness (T) of the crushed solder with a micrometer and select a spacer according to the following equation.

Spacer thickness:

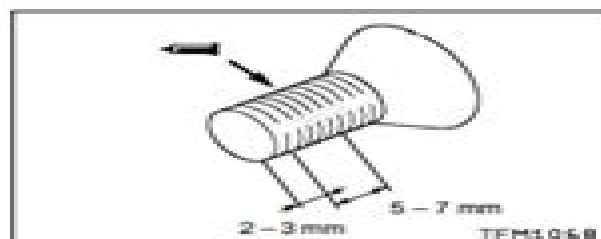
$$(T - 0.05 \text{ mm}) \text{ to } (T - 0.17 \text{ mm})$$



REASSEMBLY SERVICE POINTS

▶A◀ OUTPUT SHAFT / INPUT SHAFT INSTALLATION <F5M41 with reverse brake>

While placing the reverse brake cone detent in the illustrated position, install the input and output shafts together.



▶B◀ FRONT BEARING RETAINER INSTALLATION

Apply a sealant to the front bearing retainer mounting bolts (countersunk bolts only).

Specified sealant:

3M STUD Locking No. 4170 or equivalent



DLETT

Revised

Mitsubishi Galant Manual Transmission

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