

Millermatic® 212

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**MIG Arc Welding
Power Source**



Quick Specs

Industrial Applications

Light Fabrication
Garages/Body Shops
Farm/Ranch
Vocational/Technical Schools

Processes

MIG (GMAW)
Flux Cored (FCAW)

Input Power

200(208)/230 V

Rated Output 160 A at 24.5 VDC, 60% Duty Cycle

Max. Open-Circuit Voltage 34.5 VDC

Amperage Range 30 – 210 A

Wire Feed Speed 50 – 700 IPM (1.3 – 17.8 m/min)

Weight 130 lb (86 kg)

The Power of Blue.®

Seven taps provide wider welding range of 30 – 210 amps with improved high and low ends to weld materials from 22 gauge up to 3/8 in. (9.5 mm) thick in a single pass.

NEW! Angled, dual-gear driven, cast aluminum drive system features no-tool, quick-change reversible drive rolls and an easy-to-set, scaled tension knob. See page 3 for more information.

NEW! Patent-pending EZ-Change™ Low Cylinder Rack allows operators to easily roll cylinders on and off of rack — no need to lift cylinders. See page 3 for more information.



Add the Spoolmate™ 3035 spool gun for aluminum welding. Easy to install with direct hook up. And with Miller's exclusive Gun-On-Demand™, simply pull the trigger for either gun and you're ready to weld. No time wasted toggling switches!

NEW! Thermal overload protection shuts down unit and activates over temperature light if airflow is blocked or duty cycle is exceeded. Automatically resets when fault is corrected and unit cools.

New!



Comes Complete With:

- 7 ft (2.1 m) power cord and plug
- **NEW!** 15 ft (4.6 m), 250 amp M-25 MIG gun for .030/.035 in wire
- 10 ft (3 m) work cable and clamp
- Argon mix regulator/flow gauge and hose
- Extra contact tips
- **NEW!** Factory-installed running gear with EZ-Change™ Low Cylinder Rack
- .030/.035 in reversible drive rolls
- **NEW!** Set-up and operation interactive CD



NEW! EZ-Access™ Consumable Compartment and Parameter Chart — set weld parameters right the first time with convenient new flip-down compartment that provides fast access to parameter chart and consumables. See page 3 for more information.

NEW! Larger work area — now with longer 15-ft M-25 gun.

Less weld cleanup with **Active Arc Stabilizer™** — patented Miller design provides excellent starts proven superior to the competition.

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Millermatic 250 Owners Manual

J Dewey



Millermatic 250 Owners Manual:

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In an era characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Millermatic 250 Owners Manual**," a mesmerizing literary creation penned with a celebrated wordsmith, readers attempt an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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