

4202 BASE ONLY

- FIXED POSITION
- 9" DRILL TRAVEL



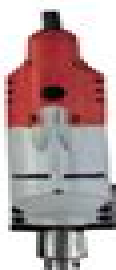
4203 BASE ONLY

- ADJUSTABLE POSITION
- 11" DRILL TRAVEL



- Base Control Panel Includes Variable Speed Adjusting For Motor
- Solid State Electronic Switching
- Feedback Speed Control
- Computer Controlled Reverse
- Full Wave Magnetic Holding Power
- Forward/Reverse Control
- Superior Cutting Tool Performance
- Line Lock-Out
Prevents tool from operating should voltage be restored to an interrupted line when switch is locked in the "on" position.
- Motor/Magnet Interlock
- Automatic Base/Chip De-Mag
- Automatic Electronic Soft Start
- For Use On Any Flat Ferrous Material 1/2" And Thicker

Select one of these 4 MILWAUKEE motors for your No. 4202 or No. 4203 Electromagnetic Drill Stand. These motors include reverse for compatibility with the Electromagnetic Drill Stand control panel.



4253-1

- 600 NO LOAD RPM



4262-1

- 350 NO LOAD RPM



4292-1

- TWO SPEED
- 750/375 NO LOAD RPM



4297-1

- TWO SPEED
- 500/250 NO LOAD RPM

SPECIFICATIONS

CHUCK CENTER DISTANCE FROM BASE

MOTOR NO. 4253-1

	IN	OUT
Magnetic Stand 4202	5-1/4"	+
Plate Forward 4203	1-7/16"	+
Plate Back 4203	31/32"	+

MOTOR NO. 4262-1

	IN	OUT
Magnetic Stand 4202	1-23/32"	4-11/16"
Plate Forward 4203	2-1/8"	5-3/32"
Plate Back 4203	5-3/4"	4-11/32"

MOTOR NO. 4292-1

	IN	OUT
Magnetic Stand 4202	2-3/16"	4-3/8"
Plate Forward 4203	2-9/16"	4-11/16"
Plate Back 4203	1-13/16"	3-15/16"

MOTOR NO. 4297-1

	IN	OUT
Magnetic Stand 4202	2-3/16"	4-3/8"
Plate Forward 4203	2-9/16"	4-11/16"
Plate Back 4203	1-13/16"	3-15/16"

IN = Closest to base OUT = Farthest away from base
 * Motor 4253-1 has only one chuck position.
 Stand 4203 is adjustable 3/4" in direction of base length and 20° right or left.
 All models furnished with 6 ft. safety chain.

SPECIFICATIONS

CATALOG NUMBER	VOLTS AC ONLY	AMPS	NO LOAD RPM	CAPACITY		+ DRILL POINT PRECISION LBS.	CHUCK OR TAPER	REPLACEMENT CHUCK CATALOG NUMBER	REPLACEMENT CHUCK KEY CATALOG NUMBER	WEIGHT LBS.
				DRILL	A. TAP					
4253-1	120	6.2	600	1/2"	5/8"-11.8 t	16,000/1600	Chuck	48-66-3060	48-66-3060	8.0
4262-1	120	11.5	350	3/4"	1"-14	16,000/1670	Chuck	48-66-2065	48-66-3060	21.0
4292-1	120	11.5	750/375	3-1/4"	1"-14	15,000/1600	No. 3MT	45-34-0110	#0 Taper Socket	23.0
4297-1	120	11.5	500/250	1-1/4"	1"-14	15,000/1600	No. 3MT	45-34-0110	#0 Taper Socket	23.0

■ Drills except No. 4253-1 have dual mount gear case permitting reverse mounting of drill for close quarter work.
 ▲ NOTE... To adapt a 3/4" capacity chuck to 1-1/4" Drills with No. 3 Internal Morse Taper Socket specify Chuck and Arbor Kit No. 49-22-2550, which consists of Chuck No. 48-66-3060 and Arbor No. 48-02-0000. Extend chuck capacity to full drill capacity by using 5/8" reduced Shank Twist Drills shown in the MILWAUKEE catalog.
 * Drill point pressure on a 1" thick steel plate with the chuck mounted closest to the base. Values listed are for the drill motor mounted on a No. 4202 base/No. 4203 base that is adjusted to the rearward position.

DRILL STAND SPECS

CAT. NO.	HEIGHT	BWIDTH	LENGTH	WGT. LBS.
4202	25"	4-5/4"	11"	41.0
4203	17-1/4"	4-5/4"	11"	49.0

Milwaukee Mag Drill Manual

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