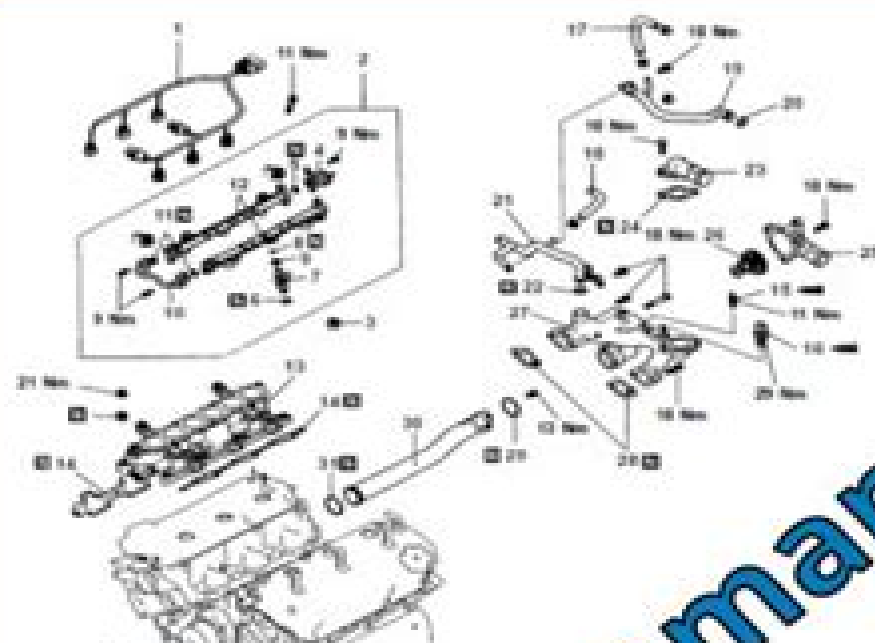


Mitsubishi Magna 1996-2005 Workshop Manual



Removal steps

- ▶ 1. Engine harness
- ▶ 2. Intake and fuel rail
- ▶ 3. Throttle cable
- ▶ 4. Fuel pressure regulator
- ▶ 5. Throttle cable
- ▶ 6. Throttle cable
- ▶ 7. Throttle cable
- ▶ 8. Throttle cable
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- ▶ 13. Throttle cable
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- ▶ 18. Throttle cable
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- ▶ 20. Throttle cable
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- ▶ 22. Throttle cable
- ▶ 23. Throttle cable
- ▶ 24. Throttle cable
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- ▶ 27. Throttle cable

BORING CYLINDER

1. Oversize pistons to be used should be determined on the basis of the largest bore cylinder.

Piston size identification

Size	Identification mark
5.50 mm O.S.	0.50
1.00 mm O.S.	1.00

NOTE



4. Use suitable thrust pin before inserting the piston into the cylinder block. Care must be taken when using a suitable piston pin and connecting rod.
5. Make the correct bearing fit by checking with a micrometer. If a bearing alignment mark, or bearing on the same side.

2. Check if the thrust clearance in the connecting rod big end is correct.
Standard value: 0.10-0.20 mm
Limit: 0.4 mm

INSPECTION

CYLINDER BLOCK

1. Visually check for scratches, rust, and corrosion. Also use a flow detecting agent for the check. If defects are evident, correct, or replace.
2. Using a straightedge and feeler gauge, check the flatness of the block top surface. Make sure that the surface is free from gasket pieces and other foreign matter.
Standard value: 0.05 mm
Limit: 0.1 mm
3. If distortion is excessive, correct within the allowable limit or replace.
Grinding limit: 0.2 mm
*Grinding combined with cylinder head grinding.
Cylinder block height (when new):
210.4-210.6 mm
4. Check the cylinder walls for scratches and seizure. If defects are evident, correct (return to an oversize) or replace.
5. Using a cylinder gauge, measure the cylinder bore and cylindricity. If worn badly, correct by turning the cylinder to an oversize and replace pistons and piston rings. Measure at the points shown in the illustration.
Standard value:
Cylinder ID: 83.0 mm
Concentricity: 0.01 mm



Mitsubishi Magna Workshop Manual 1999 Model

R Sandford



Mitsubishi Magna Workshop Manual 1999 Model:

Subject Guide to Books in Print ,2001 **The Cumulative Book Index** ,1999 **Cars & Parts** ,1993 *Mitsubishi Magna, Verada V3000 R and S Series Workshop Manual Including Sedan and Wagon* ,1994 **Cumulated Index to the Books** ,1999 *Mitsubishi TE/KE Series Magna/Verada Diamante* Mitsubishi Motors Australia. Service Division,1996

Mitsubishi Magna & Verada Automotive Repair Manual Jeff Killingsworth,John Harold Haynes,2012-02 Models covered Mitsubishi Magna and Verada Magna series TE TF TH TJ TL Verada series KE KF KH KJ KL 1996 through 2005 does not include four cylinder or All Wheel Drive models Mitsubishi Magna/Dimante 1991 to 2005 Max Ellery,2008-10-15

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Table of Contents Mitsubishi Magna Workshop Manual 1999 Model

1. Understanding the eBook Mitsubishi Magna Workshop Manual 1999 Model
 - The Rise of Digital Reading Mitsubishi Magna Workshop Manual 1999 Model
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi Magna Workshop Manual 1999 Model
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi Magna Workshop Manual 1999 Model
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi Magna Workshop Manual 1999 Model
 - Personalized Recommendations
 - Mitsubishi Magna Workshop Manual 1999 Model User Reviews and Ratings
 - Mitsubishi Magna Workshop Manual 1999 Model and Bestseller Lists
5. Accessing Mitsubishi Magna Workshop Manual 1999 Model Free and Paid eBooks
 - Mitsubishi Magna Workshop Manual 1999 Model Public Domain eBooks
 - Mitsubishi Magna Workshop Manual 1999 Model eBook Subscription Services
 - Mitsubishi Magna Workshop Manual 1999 Model Budget-Friendly Options

6. Navigating Mitsubishi Magna Workshop Manual 1999 Model eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi Magna Workshop Manual 1999 Model Compatibility with Devices
 - Mitsubishi Magna Workshop Manual 1999 Model Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi Magna Workshop Manual 1999 Model
 - Highlighting and Note-Taking Mitsubishi Magna Workshop Manual 1999 Model
 - Interactive Elements Mitsubishi Magna Workshop Manual 1999 Model
8. Staying Engaged with Mitsubishi Magna Workshop Manual 1999 Model
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi Magna Workshop Manual 1999 Model
9. Balancing eBooks and Physical Books Mitsubishi Magna Workshop Manual 1999 Model
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi Magna Workshop Manual 1999 Model
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mitsubishi Magna Workshop Manual 1999 Model
 - Setting Reading Goals Mitsubishi Magna Workshop Manual 1999 Model
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mitsubishi Magna Workshop Manual 1999 Model
 - Fact-Checking eBook Content of Mitsubishi Magna Workshop Manual 1999 Model
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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