

Chrysler LeBaron 1990-1994 Workshop Manual



Fig. 3 Rear Seal Assembly

CRANKSHAFT END-PLAY			
NEW PART	100 TO 0.125 mm	1.000 TO .00125 in.	
WASH (MAX)	0.125 mm	0.00125 in.	
MAIN BEARING OIL CLEARANCE			
NEW PART	100 TO .125 mm	1.000 TO .00125 in.	
WASH (MAX)	0.125 mm	0.00125 in.	
CRANKSHAFT JOURNAL BORE			
Crankshaft main journal diameter			
ALL	DIAMETER		
Standard	52.000 mm	2.0472 in.	
Standard	52.001 mm	2.0473 in.	
Crankshaft connecting rod journal			
ALL	DIAMETER		
Standard	40.000 mm	1.5748 in.	
Standard	40.001 mm	1.5749 in.	

Fig. 4 Crankshaft Clearance Specification

(1) Install the main bearing cap carefully and tighten the bolts to specified torque.

CAUTION: Do not rotate crankshaft or the plunger will be damaged.



Fig. 5 Measure Crankshaft Journal O.D.

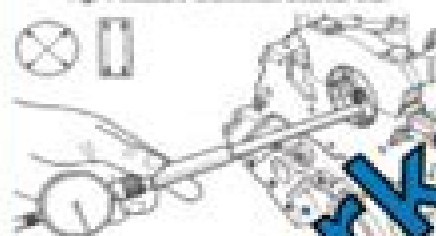


Fig. 6 Measure Crankshaft Journal I.D.

PLASTIGAGE BEARING CLEARANCE

(1) Remove all oil from the bearing shell.

(2) Install crankshaft journal in bearing shell.

(3) Cut plastigage to a length no greater than width of the bearing and place it in parallel with the journal axis (Fig. 7).

CRANKSHAFT BEARINGS

(1) Rotate the bearing cap and measure the bearing cap and measure the O.D. of the plunger at the widest part using the gauge on the plastigage package (Fig. 8). Refer to Clearance (Fig. 4) for proper clearances. After an accurate Main and Connecting Rod Bearing Clearance is Standard Service Procedures.

CRANKSHAFT BEARINGS

INSTALLATION

(1) Install upper main bearing shells making sure all bolts are in alignment, and bearing caps are in block tabs. All upper bearings have oil grooves (Fig. 9).

THRUST BEARINGS. Crankshaft thrust bearings (bearings) are installed as journal #1 separately from the main bearings. Thrust bearings shown in

CYLINDER HEAD AND CAMSHAFT SERVICE



Fig. 1 Cylinder Head/Camshaft Valves

CYLINDER HEAD COVER

REMOVE

- (1) Remove air cleaner assembly.
- (2) Disconnect battery and remove spark plug wires.
- (3) Remove vacuum connections.
- (4) Remove rocker cover screws and remove cover (Fig. 2).

INSTALL

- (1) Clean cylinder head and cover mating surfaces. Install cover gasket.
- (2) Use (Fig. 2) and apply sealant such as Major Sealer/Sealer Adhesive Sealant to cover gasket.
- (3) Install cover and tighten cover bolt/washer and gasket assembly to 50 ft-lbs (68 N·m).

AUTO LASH ADJUSTER

The automatic lash adjusters are precision units installed in exclusive openings in the valve retaining rods of the rocker arms. Do not disassemble the auto lash adjusters.

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Fig. 2 Rocker Cover

FUNCTION CHECK

Check auto adjusters for free play by inserting a small wire through the air bleed hole in the rocker arm and VERY LIGHTLY pushing the auto adjuster ball check down (Fig. 3). While lightly holding the check ball down, move the rocker up and down to check for free play. If there is no play replace the oil pump.

Owners Manual 1994 Chrysler Lebaron

Chilton Automotive Books



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Chilton's Auto Repair Manual 1990-1994 Chilton Automotive Books,1993 A guide to maintenance and repair of every mass produced American and Canadian car made between 1990 and 1994 Fachliche Textsorten Hartwig Kalverkämper,Klaus-Dieter Baumann, **Chilton's Chrysler/Dodge/Plymouth Repair Manual, 1981-88** ,1989 These manuals provide comprehensive repair and maintenance information on all makes and model years as indicated for each manufacturer For consumers who stick to one make of car this series will provide multi vehicle information For retailers with limited shelf space this series provides model specific coverage in only five volumes *Chilton's Repair Manual, Chrysler Front Wheel Drive, 1981-92* Chilton Book Company,1992 *Chilton's Auto Repair Manual 1982* Alan F. Turner,1981 *The 2002 Used Car and Truck Guide* Consumer Guide,Consumer Guide Editors,2002-03 From picking out the right vehicle to signing on the dotted line this guide helps the used car or truck buyer every step of the way Includes evaluations of cars trucks SUVs and minivans Illustrations **Chilton's Auto Repair Manual, 1983** Chilton Automotive Books,1982 Guide to maintenance and repair of every mass produced American car made between 1976 and 1983 Federal Register ,1994-01-03 *User Car Buying Guide 1994* Consumer Reports,1994 With the average price of a new car now exceeding 16 000 this guide fully updated and revised annually provides consumers with the kinds of information needed to make the best choices evaluating a used car s fuel economy and performance level as well as its overall quality and repair record Chilton's Repair Manual Richard J. Rivele,1991 **Motor Auto Repair Manual** Louis C. Forier,1978 **Interkulturelles Technical Writing** Susanne Göpferich,1998 Popular Mechanics ,1978-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle **Chilton's Motor/age Professional Automotive Service Manual** ,1978 Autocar ,2000 *AAA Autotest, 1994* American Automobile Association,1993-12 **Chilton's Auto Repair Manual, 1984** Chilton Book Company,1983-11 Documents specifications repairs and servicing procedures for individual models and provides information on component repair and overhaul Kiplinger's Personal Finance ,1994-11 The most trustworthy source of information available today on savings and investments taxes money management home ownership and many other personal finance topics *Motor Auto Repair Manual* ,1984 Spine title Motor auto repair Provides specific instructions for the repair of cars built from 1979 to 1985 **The Complete Car Cost Guide, 1992** Peter Levy,1992-03

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