fit the seal at the correct depth. The special tool has two sides and is used in accordance with either position "1" or "2" Press the seal into the housing to the correct position with the relevant side of the 1001.

#### (4) Thrust washers

#### To check crankshaft end-float 2-6.4A

The axial movement of the crankshaft is controlled by two half thrust washers fitted both sides of the centre main bearing (A). The end-float can be checked with a feeler gauge between a thrust washer and the crankshaft (B), or with a dial test indicator on one end of the crankshaft to check the movement (C).

If the end-float is more than the tolerance given in data and dimensions, thrust washers which are 0.019 mm (0.0075 in) oversize can be fitted.

The oversize thrust washers can be fitted to one or to both sides of the main bearing. They are fitted instead of the standard size washer, to reduce the end-float to the factory tolerances.

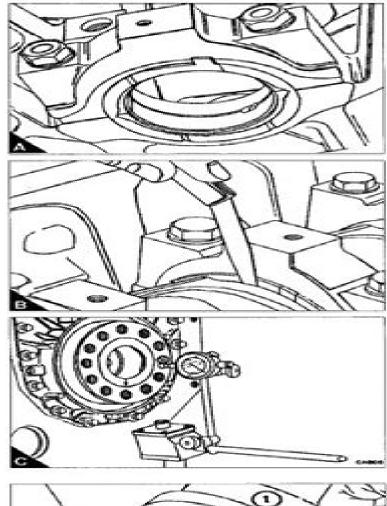
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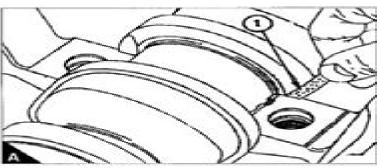
#### To remove and to fit

2-6.4B

#### To remove

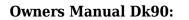
- Drain the lubricating oil and remove the lubricating oil sump, operation (2-11.4A).
- (2) If necessary, remove the balancer unit, operation (2-6.7A).
- If necessary, remove the lubricating oil strainer and suction pipe.
- ② Release the setscrews of the centre main bearing and remove the main bearing cap complete with the lower half thrust washers.





# **Owners Manual Dk90**

**G** Thomas



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