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Harlequin Medical Romance May 2025 - Box Set 2 of 2 Scarlet Wilson, Louisa Heaton, Kate MacGuire, 2025-04-29 Harlequin Medical Romance May 25 Box Set 2 of 2 Harlequin Medical Romance brings you a collection of three new titles available now Enjoy these stories packed with pulse racing romance and heart racing medical drama This Harleguin Medical Romance box set includes NURSE S DUBAI TEMPTATION By Scarlet Wilson Nurse Addy wants to forget all about her ex fianc And the opportunity to relocate to Dubai for a new job provides her with just the space she needs Until Dr Theo complicates Addy s fresh start Because her plan did not include catching inconvenient feelings for her handsome colleague Especially when single dad Theo comes as a package deal with his adorable adopted son But when Addy learns that Theo s her neighbor pretending that sparks aren t flying between them becomes even harder Still is she ready to risk her heart on this family THE SURGEON S RELATIONSHIP RUSE By Louisa Heaton Surgeon Anthony Fitzpatrick Duke of Weston is expecting a normal day on the orthopedic ward when he meets nurse Julia He immediately recognizes her as the woman whose baby he unexpectedly delivered a decade ago Since then tragedy has devastated both their lives and left them guarded Yet Julia still longs to repay Anthony for his kindness So when he needs a fake relationship to appease his family s meddling she steps up But as their ruse unveils an all too real connection can their two broken hearts heal as one CITY DOC FOR THE SINGLE MOM By Kate MacGuire Twin Creeks has been Lily's safe haven since the heartbreaking loss of her husband Shocked into quitting her high octane job as a flight trauma nurse for the past five years she s focused on raising and protecting her daughter Alexa Until committed bachelor Dr Joe arrives He s good looking impulsive and so charming that he persuades Lily to take up nursing again She shouldn t be tempted he s not planning on staying and she senses he s holding something back Yet she sees his growing affection for the town Alexa and her and he s making her feel alive again

"The" Romance of Guy of Warwick Julius Zupitza,1875 Exploring Qualitative Research in Business:

Approaches, Strategies, And Methods Segura, Liliane Cristina, Vasconcelos, Ana Lucia Fontes de Souza, Slomski, Vilma Geni, 2025-05-13 Qualitative research in business offers valuable insights into the complexities of organizational behavior decision making and market dynamics by exploring experiences perceptions and social interactions This approach emphasizes using methods such as interviews focus groups and case studies to capture data Unlike quantitative research qualitative methods provide a more nuanced understanding of consumer behavior leadership styles and organizational culture As businesses recognize the importance of human factors in driving success qualitative research becomes an essential tool for creating strategies improving customer relationships and fostering innovation Further exploration showcases its growing significance in addressing the evolving challenges faced by today s businesses Exploring Qualitative Research In Business Approaches Strategies and Methods explores the various approaches strategies and methods used in qualitative research within the business field emphasizing the importance of understanding behaviors experiences and social

dynamics It examines how qualitative techniques such as interviews case studies and ethnography provide in depth insights that inform business decision making strategy and innovation This book covers topics such as data analysis management science and business strategy and is a useful resource for business owners researchers academicians and data scientists

Gay Romance, "Bare Ecstasy" LGBTQ Romance, Gay For You, Fake Boyfriend, Second Chances Sky McCoy, 2025-10-05 In this collection Bare Ecstasy readers will discover six unique novels that explore themes such as friends to lovers straight to gay fake boyfriend and second chances Bare Ecstasy is a boxed set featuring six sample books of MM erotic romance The titles included in this anthology are 1 Max Book 3 in the Influencer series Max is a gay man who is married but remains deeply in the closet until he encounters the man of his dreams an Influencer who helps him emerge from the closet with both resistance and affection 2 Model Beginning Book 1 and Model Ending Book 2 is a duet containing 2 books The two men are perfectly matched one is a model while the other is a designer 3 Leather and Bound is the third installment in a five book series This narrative reaches the moment when two men have finally committed to one another yet they must confront their families with the truth 4 Rescue Me Book 1 and Redeem Me Book 2 are part of the Redeem Me series These characters each have their own stories set in the small town of Nevermore I Was Told There Would Be Romance Marie Arnold, 2024-10-15 For fans of Never Have I Ever and To All the Boys I ve Loved Before comes a hilarious and heartfelt novel about a young Haitian girl navigating high school friendship and crushes Fifteen year old Fancy Augustine is a Haitian American girl with simple desires She d like to trade in her floppy oversize boobs for cute perky ones She d love a boyfriend And she s desperate for an invite to the biggest event of the school year Imani Park s birthday party When Fancy learns her BFF Tilly has received a coveted invite and has a secret boyfriend she is understandably devastated and wholeheartedly determined to do whatever it takes to get her own happily ever after So what if she makes a deal with the devil Imani that guarantees her an invite but only if she can bring a boyfriend And what s so bad about letting her crush Rahim believe that she can create a voodoo potion for him in exchange for him posing as her boyfriend And yeah maybe she s destroying her friendship with Tilly and falling hopelessly behind in her schoolwork but Fancy knows it ll all be worth it in the end Plus it s not like Fancy s parents would really make good on their threats of sending her back to Haiti right How to Shop for a Husband Janice Lieberman, Bonnie Teller, 2009-05-12 Janice Lieberman brings her vast shopping expertise as well as her personal knowledge of the dating marketplace together to tell you how to shop for the most important purchase of your life your spouse How to Shop for a Husband uses smart shopping principles to formulate rules that will help women select a spouse and close the deal This savvy shopper s guide provides a checklist all women can use in their hunt for the ultimate bargain and also highlights potential pitfalls Roll for Romance Lenora Woods, 2025-07-15 Two fledgling tabletop gamers find themselves falling for each other both in and out of their weekly D D sessions in this cozy fantasy tinged romance Sweet charming and wonderful Sarah Beth Durst author of The Spellshop The perfect entry point for readers with only a cursory knowledge of the

iconic fantasy game with parallel narratives that really make the novel sing Kirkus Reviews starred review When Sadie Brooks unexpectedly loses her marketing job she flees New York City to spend the summer with her best friend in small town Texas where joining his Dungeons Dragons campaign is the perfect distraction while she plans her next steps In the game she becomes Jaylie a powerful human cleric blessed by the Goddess of Luck But in real life Sadie believes her luck has run out until she meets Noah Walker the outgoing bartender roped into joining their party as Loren an adventurous and charismatic lute strumming elf Just as Jaylie finds herself succumbing to the bard s charms over the course of their party s travels Sadie also begins to fall under Noah's spell As their relationship progresses in both worlds Sadie wonders if what they have might last beyond the game But like his traveling bard character Noah never stays in one place for long When a new opportunity arises in New York Sadie must face the truth about why she lost her job in the first place and whether she and Noah have found something in Texas worth staying for Torn between her career dreams in the city and the exciting uncertainty of a new adventure she will have no choice but to roll the dice The Romance of Guy of Warwick Julius Zupitza, 2024-07-15 Reprint of the original first published in 1875 The publishing house Anatiposi publishes historical books as reprints Due to their age these books may have missing pages or inferior quality Our aim is to preserve these books and make them available to the public so that they do not get lost The Duke of Stockbridge; A Romance of Shays' **Rebellion** Edward Bellamy, 2025-08-17 Reproduction of the original The Antigonos publishing house specialises in the publication of reprints of historical books We make sure that these works are made available to the public in good condition in order to preserve their cultural heritage Synergy Workplace Romance Collection Volume 2 Michelle McCraw, 2025-06-13 Fall in love with this collection of three full length STEM workplace romcoms and a bonus prequel novella set in the world of high tech Now get the last three Synergy Workplace Romance books plus an exclusive preguel novella all in one place This collection includes Bromance Me Jackson and Cooper's friendship origin story Boss Me a M M boss employee vacation romcom with a bonus epilogue Forget Me an enemies to lovers romcom with a touch of amnesia plus a bonus epilogue Tempt Me a F F brother s best friend workplace romcom with a bonus epilogue Bromance Me His new roommate is everything Cooper isn t rich entitled and well prepared for college Struggling to overcome the pressures of his senior year at Stanford which makes his high school seem like kindergarten the last thing Cooper needs is a distraction And Jackson Jones with his effortless smarts cool charisma and sexy athleticism is a big distraction When Cooper's sinking grades threaten his scholarship Cooper has no choice but to turn to the one person whose grades are worse than his Jackson The two roommates must work together to keep from flaming out in their first year even while Cooper's heart burns for more than friendship Before Jackson Jones and Cooper Fallon were billionaires before they were even millionaires and before they started the company featured in the Synergy Office Romance series they were roommates In this 60 page novella told from Cooper's point of view see how these opposite personalities met and became friends Boss Me Ben's boss is missing Normally

a few days away from surly demanding Cooper Fallon would be a good thing Especially when his blue eyes give Ben all kinds of inappropriate NSFW feelings But when the CEO threatens Ben s job he must do what he can to avoid the unemployment office again and save the company he knows Cooper still cares about Even if that means following him to an island paradise Making sure he eats right exercises and stays hydrated Sleeping with him Unfortunately that HR violation is all Ben's fault But it doesn't feel like a mistake He's finally found the one Too bad it's his boss Swoon for this steamy romantic comedy featuring an off limits boss assistant fling umbrella drinks wardrobe malfunctions and a scene stealing stray dog Forget Me If there s one thing Mimi can t stand it s a player Her ex played her right out of a job she deserved So when golden retriever Mateo bulldozes into her life all flirty glances and smooth talk it s a hard no Too bad Mimi s boss falls for his charm because now she and Mateo are stuck together planning a gala that s going to make or break her career And he s her date The more time they spend together the more she sees what s beneath Mateo s seductive banter But he s still a player right What she s feeling couldn't possibly be real You ll never forget this fake dating opposites attract romantic comedy with a fun spin on the amnesia trope It features an uptight black cat accountant and a himbo who can t keep it together around her Tempt Me Her old crush is her new boss Socialite Natalie might suck at all the careers she s tried and she s tried everything from fashion to flowers to food but she's good at one thing helping other people Now her older brother's best friend Jamila needs her skills to get out of a public relations predicament Who better to help Jamila than someone who s lived in the media spotlight all her life She can ignore the pesky crush she s had on Jamila for years right Tech billionaire Jamila doesn t need anyone s help She built her software company all by herself and the media nonsense will blow over as soon as she launches her latest app Except she can t catch a break Everything goes wrong from bugs in the code to security flaws The last thing she needs is her bestie's off limits little sister flitting around her company But another media slip up later Natalie is somehow Jamila's employee Between late night media prep and temptation during a sexy photo shoot the women grow closer Could sunshiny Natalie be just what grumpy controlling Jamila needs What will happen when her bestie finds out about their forbidden romance You ll swoon for this steamy sapplic brother s best friend age gap forbidden love workplace romantic comedy It features a tech genius CEO who s pricklier than her pet hedgehog and a socialite who might be more than she seems the secret is YOU Chris Cicchinelli, 2021-04-13 In 2000 Chris Cicchinelli was twenty five and at a crossroads He had just been forced to leave a promising position at a large retail franchise when his mother Patty Brisben called She wanted her son s help in growing her women only in home party business featuring relationship enhancement products Cicchinelli had been earning well over 100 000 annually at his previous job Patty said she could pay him just 24 000 Still he said yes planning to stay just a few months to get the company which would soon be rebranded as Pure Romance on its feet But after recognizing its potential he never left Long hours on the road and a restyled business model initially led to financial struggles and more questions than answers But their strategy ultimately paid off in explosive growth that swelled the company s revenues from 3

million in 2001 to 350 million today Its workforce of independent consultants now exceeds 40 000 in the U S and abroad despite the recent challenges posed by the COVID 19 pandemic In the secret is YOU author Chris Cicchinelli charts his two decade journey transforming Pure Romance into the world's largest in home virtual party company of its kind while also sharing his innovative approach for empowering women to become successful entrepreneurs themselves Security Omnibus: A steamy, action-packed m/m bodyguard romance series Jackie Keswick, Enjoy the first five White Knight stories in one single volume and watch the four friends find the other halves of their hearts Includes A Knight to Remember Grant Rylan Luca and Fritz One private security firm Four friends Five ways to family and love They have a plan They have their HQ Now Grant Rylan Luca and Fritz face a journey of courage and camaraderie as they build White Knight Security and discover love in unexpected places Grant who lives for action finds himself in a deadly game of cat and mouse with a stalker Rylan the master of silent strength confronts his own vulnerabilities when protecting nightclub owner Kris Luca a master communicator struggles to connect with his intriguing client Jax And Fritz ends up rescuing a tough opinionated cutie who s too stubborn to give up Whether it s a break in a firebomb a kidnapping or a case of tampered brakes the White Knights are ready to take it on Astrid and Her Assassin Stepbrothers: Why Choose Paranormal **Romance** Zoe Marsh, 2025-07-26 Astrid is just a poor girl working in a flower shop until strange things start happening to her and she loses everything On top of that unnaturally strong creatures are pursuing her They re part of a cult that has twisted plans for Astrid Her wealthy step family is the only source of shelter and protection but her stepbrothers aren t exactly welcoming They might even be dangerous Are they her salvation or the deadliest weapon of her enemy

Havenwood Cowboys Romance Series Catelyn Meadows,2025-07-21 Welcome to Havenwood Farm where love heartbreak and second chances are as abundant as the rolling fields In this sweeping series of interconnected romances five women find themselves drawn back to a place they thought they had left behind Each woman faces a personal crossroads whether it s mending a fractured heart finding the courage to start anew or choosing between the past and the future From Belle s unexpected inheritance and her slow burn romance with a rugged farmhand to Bex s struggle to rebuild her life as a single mother alongside a wounded cowboy each story captures the raw beauty of love found amidst life s hardest moments Whether navigating family rifts battling doubts about trust or wrestling with life altering decisions the women of Havenwood Farm will discover that sometimes the love we run from is the love we need the most At Havenwood Farm love may be unexpected but it s always worth the risk Immerse yourself in this series and its small town charm and sweet heartwarming romance today

An Uncrowned King: A Romance of High Politics Sydney C. Grier,2025-10-28 Reproduction of the original The Antigonos publishing house specialises in the publication of reprints of historical books We make sure that these works are made available to the public in good condition in order to preserve their cultural heritage

The Romance of Modern Invention Archibald Williams is an

exhilarating journey that explores the fascinating world of technological advancement and innovation from the dawn of civilization to the contemporary era This captivating narrative delves into how inventions have reshaped society revolutionizing everyday life and altering the very fabric of human existence With a keen narrative flair Williams beckons readers to see beyond the mere mechanics of inventions highlighting their profound impact on culture economy and individual lives From the ingenious contraptions of early civilizations to the groundbreaking technologies of the digital age Williams presents a comprehensive overview of notable inventions that mark significant milestones in human progress He illustrates how the wheel the printing press and electricity are not simply technical achievements but pivotal turning points in history that influenced thoughts behavior and ways of living The author articulately captures the revolutionary spirit that accompanies each innovation emphasizing the boundary pushing nature of human creativity and the collective desire to improve the quality of life What sets The Romance of Modern Invention apart is Williams enthralling storytelling style He meticulously weaves together facts and anecdotes painting a vibrant picture of the inventors behind these masterpieces Readers will meet visionaries whose dreams and perseverance birthed revolutionary creations that challenged the status quo The lives of these inventors are presented not merely as biographies but as interwoven tales of struggle ambition and passion Williams attention to their emotional and intellectual journeys invites readers to empathize with these creators making their historical contributions feel immediate and impactful Moreover Williams does not shy away from addressing the ethical dilemmas posed by modern inventions The narrative reflects on the dual edged nature of technological progress exploring the consequences of inventions that while transformative have also led to societal challenges such as environmental degradation and inequality Williams encourages readers to consider the responsibilities that accompany innovation prompting thoughtful discussions about the future trajectory of technology in shaping societal norms and values Through this lens he posits that understanding the history of invention is crucial for navigating the challenges of modernization The book is rich with illustrations and diagrams which enhance the reading experience by visually representing complex concepts and inventions This visual aid makes the history of inventions accessible to readers of all ages drawing in those who might be intimidated by technical jargon The engaging layout and thoughtful organization of chapters allow readers to effortlessly traverse the timeline of innovation making it suitable for both casual readers and those seeking deeper knowledge of the topic In conclusion The Romance of Modern Invention by Archibald Williams stands as a triumphant celebration of human ingenuity and the relentless pursuit of progress Through compelling storytelling rich historical context and thought provoking reflections on technology s impact on society this book promises to captivate inform and inspire It is an essential read for anyone fascinated by the intersection of technology and human life Williams invites readers to appreciate the intricacies of the innovations that have shaped our world urging them to embrace the possibilities of the future with creativity and responsibility The Tower of London. A Historical Romance George Cruikshank, 2025-07-29 Reprint of

the original first published in 1840 The Antigonos publishing house specialises in the publication of reprints of historical books We make sure that these works are made available to the public in good condition in order to preserve their cultural The Best Man's Holiday Romance Gail Sattler, 2014-12-01 JEFF SHAW EXPECTS A BLUE CHRISTMAS THIS YEAR Reeling from a broken engagement Jeff doesn't feel like celebrating Especially with his ex fiance's younger sister Natasha Brickson But Natasha is determined to immerse Jeff in Christmas cheer and to his surprise her tender care begins to mend his heart Unlike his ex Natasha is warm compassionate and lovely inside and out Natasha's always stood in her sister s shadow so she doesn't expect the man of her dreams to notice her But when their friendship becomes something more can Jeff convince Natasha that he was engaged to the wrong sister and give her the Christmas gift of a lifetime Protector: An Alpha Hero Office Romance Michelle Love, Jessica Fox, 2025-10-30 I slept with a stranger in paradise and now he s my billionaire client I had three rules Don t trust anyone don t stay too long never fall for a billionaire Then I dumped champagne on him One anonymous night No names No promises Just heat and the kind of bad decisions that leave bruises you don't want to hide Two months later he walks into my office Turns out the stranger I can t stop texting owns half of New York And wants me his architect working late Very late Now we re forced together Every meeting Every hotel site Every moment he looks at me like I m the only blueprint that matters He s protective Possessive Making me want to stay when staying has always been dangerous Then my past catches up Someone thinks I belong to them Someone who watched Who waited Who planned And the billionaire I broke all my rules for He ll burn the world down to bring me home my Life's Direction (Steamy small town romance) Tamara Earthsong, 2025-06-28 Harper The week I spent visiting my mother's family was more than a vacation it was an eye opener. They re so warm and accepting When I get home I m going to do it I m going to start being my true self I know it won t be easy It s time to stop lessening myself to fit in with my father s family and the town I grew up in I m going to start reaching for the things I want in life I love Connor and I want to be with him Dad and his family won t like that my boyfriend is bisexual but this is my life not theirs Connor I did it I set down roots in Pebbletown and now I m finding everything I ever wanted Harper and Milo are so precious to me I love them already But is it right for me to pursue a relationship with them I m willing to face the challenges that being in a poly relationship will bring but it s dangerous to be near me What if Tiffany finds me I couldn t live with myself if she hurt Harper or Milo What do I do All I want is to love them and be there for them but I can t risk their safety Love s Landing is a steamy FMM small town romance about people healing from their pasts and working together to build a bright future Keywords small town romance poly couple relationship cozy steamy BDSM Dom Master kink kinky multipartner support supportive partner feel good friendship emotional scars healing love hurt comfort heartwarming bisexual men bi LGBT LGBTQ Queer romance bisexual

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