

ACT Test Outline

Math



60 Minutes



60 Questions

Preparing for Higher Mathematics (57%-60%)
Integrating Essential Skills (40%-43%)

English



45 Minutes



75 Questions

Production of Writing (29%-32%)
Knowledge of Language (15%-17%)
Conventions of Standard English (52%-55%)

Reading



35 Minutes



40 Questions

Key Ideas and Details (52%-60%)
Craft and Structure (25%-30%)
Integration of Knowledge and Ideas (13%-23%)

Science



35 Minutes



40 Questions

Interpretation of Data (40%-50%)
Scientific Investigation (20%-30%)
Evaluation of Models, Inferences,
and Experimental Results (25%-35%)

Writing



40 Minutes



1 Essay

Act Practice How To

Patricia Robinson, Kirk Strosahl



Act Practice How To:

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The Iowa Supreme Court refused to recognize that a pastor owes a fiduciary duty to a plaintiff as the Court would have to refer to church doctrines and practices in making that assessment which the Court held was beyond their authority The 6th Circuit Court of Appeals held that the Uniform Voidable Transactions Act as adopted in part by Michigan allows a creditor to void a fraudulent disposal of property belonging to a person who is liable on a claim State Laws Included Alabama Alaska Arizona Arkansas California Colorado Connecticut Delaware Florida Georgia Hawaii Idaho Illinois Indiana Iowa Kansas Kentucky Louisiana Maine Maryland Massachusetts Michigan Minnesota Mississippi Missouri Montana Nebraska Nevada New Hampshire New Jersey New Mexico New York North Carolina North Dakota Ohio Oklahoma Oregon Pennsylvania Rhode Island South Carolina South Dakota Tennessee Texas Utah Vermont Virginia Washington West Virginia Wisconsin Wyoming

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web rz it is based on 10 points within one sampling length mean distance between 5 highest peaks 5 lowest valleys within the sampling length measured perpendicular to the baseline of the chart ra roughness average or cla centre line average correlation between roughness average ra and total roughness rt

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web jan 14 2020 1 2k views 3 years ago roughness ra vs rz roughness since there is no mathematical relationship between rmax and ra and rz and ra an often necessary assignment of ra to rz and

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web feb 3 2009 i always receive the surface roughness measurement in rmax but our company use ra method are there any conversion factor to convert rmax to ra or vice versa i find all the handbooks in our library but no answer

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web apr 25 2017 while ra smooths all measurements into one average and rz averages only the greatest deviations there isn't just one simple way to derive ra from rz rather general estimates are applied often assuming that the ra value will be 1/4 to 1/9 of the rz value

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web pt rmax at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max rpi max rvi rzjis ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an rz value to a roughness grade is not possible due to the conversion interval in this rz ra calculator the input rz value is first converted to the average value of the ra interval and the n class is determined based on this value

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web rmax vertical distance from highest peak to lowest valley rmax is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web oct 22 2021 a r z d i n r a 7 2 r z i s o r a 7 6 r a r z d i n 7 2 r a r z i s o 7 6 san last name deleted for privacy by editor shanghai china publicly reply to san s post q convert rz value to ra

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web mean roughness the mean roughness roughness average ra is the arithmetic average of the absolute values of the roughness profile ordinates ra is one of the most effective surface roughness measures commonly adopted in general engineering practice

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web nov 11 2021 surface finish conversion chart in this section there s a table for the surface finish conversion chart this table compares the different surface roughness scales for manufacturing processes meanwhile let s go through some of the abbreviations you ll find there ra roughness average rms root mean square cla center line

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math cla micro inches multiply ra $\mu\text{m} \times 40$ r t r a x 8 7 r z r a x 7 2 r z i s o r a x 7 6 r m a x r a x 8 0 r p r a x 3 6 r p m r a x 2 9 r m s r a x 1 1 example ra to rt 1 0 micrometer ra x 8 7 rt factor 8 7 micrometer rt 40 microinch ra x 8 7 rt factor 348 microinch rt

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web may 1 2016 it is important to note that using conversion factors to calculate between ra and rz is not a good idea it is best to establish what figure for surface roughness the designer customer has specified and measure this

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