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NEWALL Spherosyn & Microsyn 300 Quick Install Guide

For the complete manual please download from:
<http://newall.com/hms300>

Preparation

Prior to beginning the installation the machine should be studied to determine the Encoder(s) position and to ensure the brackets are suitable, or if custom brackets are required.

In order to reduce erroneous readings caused by machine wear it is recommended that the encoder be fitted as close to the machine lead screw or spiral drive shaft as possible.

Warnings

If for any reason the machine axis travel is greater than the actual scale travel, 'mechanical stops' should be fitted to the machine to avoid damage caused by over-travel. Newall will not accept responsibility for encoder damage caused by machine over-travel.

It is important the Scale be kept at least 10mm (0.5") away from any magnetic sources such as magnetic bases or chucks.

Assembly Diagrams

Figure 1 - Spherosyn300 Encoder Assembly



- | | | | |
|---|------------------------------|----|--------------------------|
| 1 | Spherosyn300 reader head (1) | 4 | Support pillar long (2) |
| 2 | Spherosyn300 scale (1) | 5 | Scale cover (1) |
| 3 | Scale support brk. (2) | 6 | M5 x 20 hex head (6) |
| 4 | Scale anchor pin (2) | 8 | M5 axial button head (2) |
| 5 | Support pillar short (2) | 10 | Spacer washer (2) |

Figure 2 - Microsyn300 Encoder Assembly



- | | | | |
|---|-----------------------------|----|-------------------------------|
| 1 | Microsyn300 reader head (1) | 9 | M5 x 12 hex screw (4) |
| 2 | Microsyn300 scale (1) | 10 | M5 x 12 SHCS (4) |
| 3 | End support mounting (1) | 11 | M5 x 10 axial button head (2) |
| 4 | M5 x 16 SHCS (1) | 12 | Support pin short (2) |
| 5 | M5 spring washer (1) | 13 | Support pin long (2) |
| 6 | Support mounting (1) | 14 | Spacer washer (2) |
| 7 | M4 x 7 round neck screw (1) | 15 | Scale cover (1) |
| 8 | Support brk. (2) | | |

Newall Sapphire Service Manual

Michael Seilmaier



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Table of Contents Newall Sapphire Service Manual

1. Understanding the eBook Newall Sapphire Service Manual
 - The Rise of Digital Reading Newall Sapphire Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Newall Sapphire Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Newall Sapphire Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Newall Sapphire Service Manual
 - Personalized Recommendations
 - Newall Sapphire Service Manual User Reviews and Ratings
 - Newall Sapphire Service Manual and Bestseller Lists
5. Accessing Newall Sapphire Service Manual Free and Paid eBooks
 - Newall Sapphire Service Manual Public Domain eBooks
 - Newall Sapphire Service Manual eBook Subscription Services
 - Newall Sapphire Service Manual Budget-Friendly Options

6. Navigating Newall Sapphire Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Newall Sapphire Service Manual Compatibility with Devices
 - Newall Sapphire Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Newall Sapphire Service Manual
 - Highlighting and Note-Taking Newall Sapphire Service Manual
 - Interactive Elements Newall Sapphire Service Manual
8. Staying Engaged with Newall Sapphire Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Newall Sapphire Service Manual
9. Balancing eBooks and Physical Books Newall Sapphire Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Newall Sapphire Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Newall Sapphire Service Manual
 - Setting Reading Goals Newall Sapphire Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Newall Sapphire Service Manual
 - Fact-Checking eBook Content of Newall Sapphire Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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