



Install the thrust washer.



Install the clutch hub.



Apply a light coat of engine oil to threads and seating surface of a new lock nut, then install the washer and lock nut.



Hold the clutch hub with a special holder tool and tighten the lock nut to specification.

Clutch center lock nut (use once, oil threads, and stake): 108 N-m (11.0 kgf-m, 80 ft-lb)

Special Tool - Clutch Center Holder:
07724-0050002



Stake the lock nut into the mainshaft groove, but take care not to damage the mainshaft threads.



Staking the nut will lock it to the shaft and keep it from loosening in service.

Neftis2 Service Manual

Puja Mehta



Neftis2 Service Manual:

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