

Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lbs (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lbs (34 Nm).



3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lbs (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

PDF

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
10. Valve Stem Seal
11. EGR Valve Hose
12. EGR Valve
13. EGR Valve Gasket
14. EGR Valve Adapter
15. EGR Valve Adapter Gasket

16. Cylinder Head
17. Power Camshaft Cap
18. Valve Guide
19. Plug
20. Pressure Plug
21. Oil Drain Cap
22. Intake Valve
23. Exhaust Valve
24. Cylinder Head Gasket
25. Engine Coolant Temperature Sensor
26. Heat Take Off Pipe
27. Camshaft
28. Camshaft Seal
29. Thermostat

Optra 2007 Manual Ecu Wire

Judd E. Hollander



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Table of Contents Optra 2007 Manual Ecu Wire

1. Understanding the eBook Optra 2007 Manual Ecu Wire
 - The Rise of Digital Reading Optra 2007 Manual Ecu Wire
 - Advantages of eBooks Over Traditional Books
2. Identifying Optra 2007 Manual Ecu Wire
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Optra 2007 Manual Ecu Wire
 - User-Friendly Interface
4. Exploring eBook Recommendations from Optra 2007 Manual Ecu Wire
 - Personalized Recommendations

- Optra 2007 Manual Ecu Wire User Reviews and Ratings
- Optra 2007 Manual Ecu Wire and Bestseller Lists
- 5. Accessing Optra 2007 Manual Ecu Wire Free and Paid eBooks
 - Optra 2007 Manual Ecu Wire Public Domain eBooks
 - Optra 2007 Manual Ecu Wire eBook Subscription Services
 - Optra 2007 Manual Ecu Wire Budget-Friendly Options
- 6. Navigating Optra 2007 Manual Ecu Wire eBook Formats
 - ePub, PDF, MOBI, and More
 - Optra 2007 Manual Ecu Wire Compatibility with Devices
 - Optra 2007 Manual Ecu Wire Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Optra 2007 Manual Ecu Wire
 - Highlighting and Note-Taking Optra 2007 Manual Ecu Wire
 - Interactive Elements Optra 2007 Manual Ecu Wire
- 8. Staying Engaged with Optra 2007 Manual Ecu Wire
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Optra 2007 Manual Ecu Wire
- 9. Balancing eBooks and Physical Books Optra 2007 Manual Ecu Wire
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Optra 2007 Manual Ecu Wire
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Optra 2007 Manual Ecu Wire
 - Setting Reading Goals Optra 2007 Manual Ecu Wire
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Optra 2007 Manual Ecu Wire
 - Fact-Checking eBook Content of Optra 2007 Manual Ecu Wire

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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