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# Motomania Kalender 2016 Gro Er Wandkalender

**SA Adler**



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sampling length measured perpendicular to the baseline of the chart ra roughness average or cla centre line average  
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web jan 14 2020 1 2k views 3 years ago roughness ra vs rz roughness since there is no mathematical relationship between rmax and ra and rz and ra an often necessary assignment of ra to rz and

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web pt rmax at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max rpi max rvi rzjis ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web rmax vertical distance from highest peak to lowest valley rmax is particularly sensitive to anomalies such as scratches

and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a r z values

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web oct 22 2021 a r z d i n r a 7 2 r z i s o r a 7 6 r a r z d i n 7 2 r a r z i s o 7 6 san last name deleted for privacy by editor shanghai china publicly reply to san s post q convert rz value to ra

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on a surface measured in micrometres or microinches  $R_t$  is the difference between the highest peak and the lowest valley  
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