



Fig. 113-1 Exploded view of the differential assembly

- | | |
|----------------|----------------|
| 1. Ring gear | 11. Spider pin |
| 2. Spider | 12. Spider pin |
| 3. Spider pin | 13. Spider pin |
| 4. Spider pin | 14. Spider pin |
| 5. Spider pin | 15. Spider pin |
| 6. Spider pin | 16. Spider pin |
| 7. Spider pin | 17. Spider pin |
| 8. Spider pin | 18. Spider pin |
| 9. Spider pin | 19. Spider pin |
| 10. Spider pin | 20. Spider pin |

The differential carrier may be removed while the axle is still mounted in the truck after the axle shafts have been removed, and the pinion shaft has been disconnected.

The differential and planetary assembly is installed in a two-piece support case. The ring gear and oil collector ring are installed between the halves of the support case and removed in place for the water hole, which houses the support case halves together (Fig. 113-2).

The support case is mounted in two tapered roller bearings which are pressed in the support case holes. The bearing case are held in place by bearing adjusting nuts which thread into the hole formed by the bearing case and the tapered supports in the differential carrier.

The bearing adjusting nuts provide means for setting side bearing preload and for adjusting backlash between the ring gear and pinion. The adjusting rings are secured in place by bearing adjuster locks mounted on the bearing caps.

Two bolts are used to attach each bearing cap to the differential carrier. A lock wire is installed through the heads of each pair of bolts.

The differential assembly (Fig. 113-1) is the three-piece type and is mounted in a two-piece rear housing which are bolted together and are secured with lock wires.

A spacer washer is used between the differential and rear and the right hand support cases. These washers are also mounted between the differential and pinion and rear and between the differential and gear and case.

The planetary assembly (Fig. 113-1) is composed of a high-speed clutch plate, four planetary gears, and two pins. The planetary gears are mounted in slots in the left hand differential case, and the planetary pinion is a shaft in the pin.

The high-speed clutch plate is pressed on the planetary gear pin and on the four differential case, drives into the left hand differential case. The planetary gear mesh with the internal teeth of the ring gear, and also with the internal teeth of the gear end of the sliding clutch gear. The external teeth of the gear end of the sliding clutch gear mesh with the internal teeth of the internal bearing adjustment when the axle is in "low ratio" (Fig. 113-3).

Lockwashers are supplied to prevent loosening and adjustment differential bearing by an oil resistance ring and oil distribution tube. The oil resistance ring, mounted in support case, collects lubrication in the differential carrier. The oil distribution tube, which is pressed in between support case and the collector ring, is a part of which flows along the shaft of the collector ring and into a cross passage in the carrier leading to the pinion bearings. The remainder flows along the outer end of tube to a cross passage which leads to the right hand differential bearing.

The balance of the working parts of the differential assembly are lubricated by oil picked up by the ring gear.

Shift Mechanism

The shift mechanism mounted in the differential carrier housing, is composed of spider, shift fork, shift fork shaft, and sliding clutch gear.

The shift fork sits in the groove machined in the sliding clutch gear. The fork is mounted on the shift fork shaft which is installed in the differential carrier. The outer end of the fork engages the sliding lower shaft, which is part of the sliding clutch gear.

High Speed Operation

When the rear axle is shifted into high ratio, the sliding clutch gear is moved outward by the shift fork in the differential carrier from the left differential bearing adjusting ring and engages both high speed clutch plate and other pinion. This locks the planetary mechanism as shown in Figure

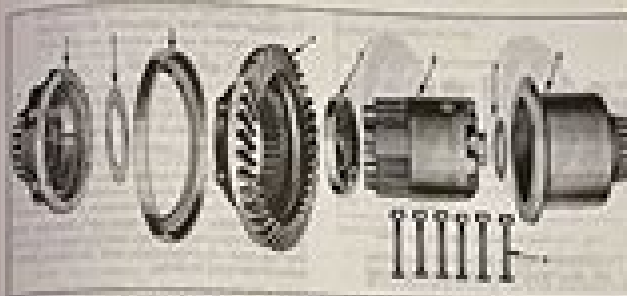


Fig. 113-2 Exploded view of the differential assembly

- | | |
|----------------|----------------|
| 1. Ring gear | 11. Spider pin |
| 2. Spider | 12. Spider pin |
| 3. Spider pin | 13. Spider pin |
| 4. Spider pin | 14. Spider pin |
| 5. Spider pin | 15. Spider pin |
| 6. Spider pin | 16. Spider pin |
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| 10. Spider pin | 20. Spider pin |

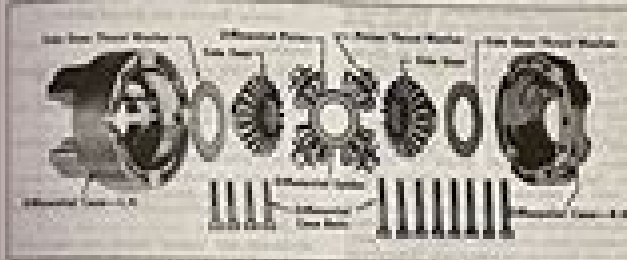


Fig. 113-3 Exploded view of the differential assembly

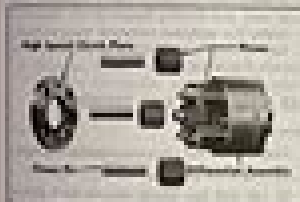


Fig. 113-4 Exploded view of the differential assembly

113, and with their operating member in a single position.

Low Speed Operation

When axle is shifted into low ratio, the sliding clutch gear moves toward center of axle, disengaging the high speed clutch plate and engaging L.H. differential bearing adjusting ring and other pinion as shown in Figure 113-5. In this position the sliding clutch gear is held stationary, but other pinions are free to rotate around clutch gear. The secondary reduction, between ring gear and pinion results in a lower than gear ratio.

Motors Truck Repair Manual 1958

Guillaume Favre



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