

Section 1. Introduction

This is the service manual for the Series BQM and BHM generator sets (gensets). Read and carefully observe all of the instructions and precautions in this manual.

WARNING Improper service or parts replacement can lead to severe personal injury or death and to damage to equipment and property. Service personnel must be qualified to perform electrical and mechanical service.

WARNING Unauthorized modifications or replacement of fuel, exhaust, air intake or speed control system components that affect engine emissions are prohibited by law in the State of California.

WARNING LPG (liquefied petroleum gas) is flammable and explosive and can cause asphyxiation. NFPA 58, Section 1.8 requires all persons handling LPG to be trained in proper handling and operating procedures.

See the Operator's Manual for instructions concerning operation, maintenance and storage and for recommendations concerning engine lubricating oil and fuel.

See the Installation Manual for important recommendations concerning the installation and for a list of the installation codes and standards for safety which may be applicable.

See the Parts Manual for parts identification numbers and required quantities and for exploded views of the genset subassemblies. Genuine Onan® replacement parts are recommended for best results.

When contacting Onan for parts, service or product information, be ready to provide the model number and the serial number, both of which appear on the genset nameplate. See Table 1-1 for the significance of each character of the model number and Figure 1-1 for how the model and serial numbers are displayed on the nameplate.

TABLE 1-1. MODEL NUMBER

T	HEM	E	A	25100	G
1	1	1	1	1	1
1	2	3	4	5	6
1. Rated Power in Kilowatts 2. Genset Family 3. Starting Method Code 4. Voltage and Frequency Code 5. Options and Special Features Code 6. Spec Letter designating modifications					

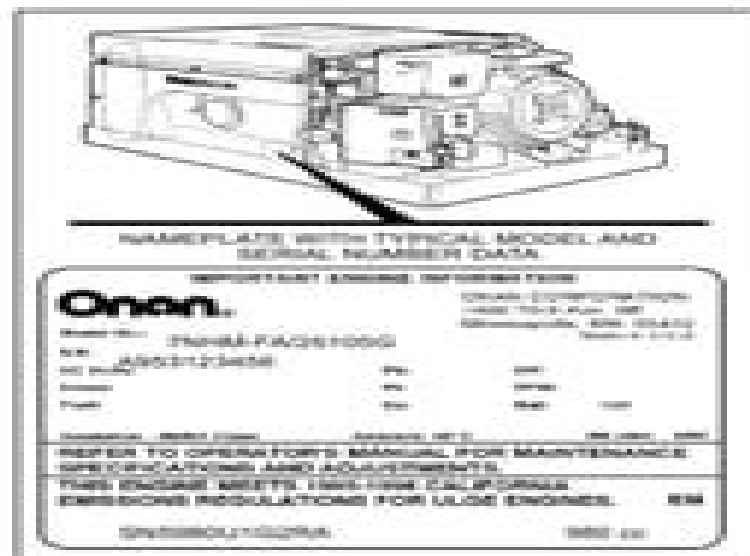


FIGURE 1-1. TYPICAL NAMEPLATE

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