Element (wt%)	Č	Mn	Si	ş	P	ů	Ni	Мо	Nb	V	N
E91T1-891M/	0.08 0.13	0.50	0.015	0.020	8.0 10.5	0.80	0.85	0.02	0.15	0.02	
E621T1-891M <sup>(10)a</sup>							1.20	0.10	0.30	0.07	
Previous design <sup>b</sup>	0.10	0.80	0.30	0.010	0.016	9.0	0.50	1.00	0.04	0.20	0.05
New designa <sup>b</sup>	0.10	0.70	0.28	800.0	0.008	8.8	0.24	1.00	0.04	0.20	0.05
Element (wt%)	Cu	Al	Ti	Sn	As	Sb	Mn+Ni	Mn/S	N/Al	X-factor	J-factor
E91T1-891M/ E621T1-891M <sup>[9]a</sup>	0.25	0.04	ţ		\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	ý	1.40	4	į.		¥
Previous design <sup>b</sup>	0.01	0.01	0.040	0.008	0.010	0.003	1.3	80	5	21.7	264
New design <sup>b</sup>	0.01	0.01	0.018	0.002	0.003	0.001	0.9 <sup>d</sup>	91	5	9.6*	98 <sup>f</sup>
a. Single values = m. b. Examples of typic c. == not specified. d. Maximum Mn+Ni e. Maximum X-facto	al all-weld value \$1.0	XX.	mposition	from produ	action batch	nes; Shield	ng gas: M21	(80%Ar-205	(CO <sub>2</sub> ) mixed	i gas.	

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