

NELSON STUD WELDING

SPECIFICATION: **NBL** Unthreaded Studs

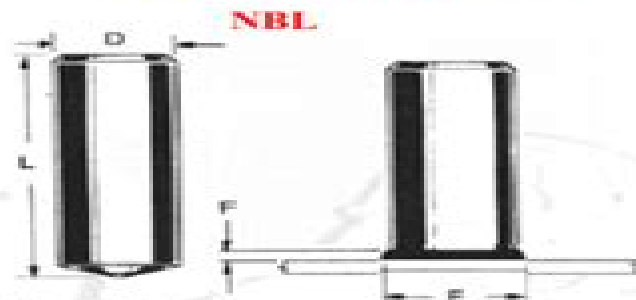
Nelson NBL studs are designed to be welded to heavy base materials and are used for a variety of applications. In the power generation market, they are used to anchor refractory to water walls and to facilitate heat transfer in coal burning furnaces. In forging applications, NBL studs are used as the tong hold on the ends of billets. They are also commonly used as locator pins, axles, pivot points, spacers, and stops.

Studs with diameters up to 1/2", and lengths up to 1-1/4" can be specially designed for use in automatic fed stud welding equipment.

Special secondary operations, such as cross-drilling, grooving, heat treating, and pointing, can expand the application possibilities of Nelson NBL studs.

For similar function studs, see Nelson **NBA** Aluminum Unthreaded studs and **NJL** Reduced Base Unthreaded studs.

✓ Check Standard Stock



When ordering, specify **Type, Diameter, Before Weld Length, Material, Quantity, and Part Number**

Example: NBL 3/8 x 1-1/8"; Stainless Steel; 10,000 pieces; #101064458

Stud Diameter D	Minimum Stud Length L	Burn Off	Weld Flash Size		Flash Clearance	Ferrule	Required Standard Accessories		
			E	F			Grip	Grip	Foot
1/4	0.780	0.125	0.359	0.109	0.437	100101067	501001007	500001007	502001137
5/16	0.780	0.125	0.437	0.109	0.500	100101067	501001008	500001009	502001137
3/8	0.780	0.125	0.500	0.125	0.593	100101099	501001009	500001011	502001137
7/16	0.813	0.125	0.593	0.140	0.696	100101009	501001008	500001012	502001137
1/2	0.813	0.125	0.687	0.156	0.750	100101114	501001011	500001014	501001138
5/8	0.968	0.187	0.875	0.187	0.937	100101187	501001014	500001016	502001002
9/16	1.000	0.187	0.921	0.250	1.125	100101040	501001014	500001245	502001002
3/4	1.250	0.187	1.063	0.250	1.125	100101152	501001014	500001018	502001002
7/8	1.500	0.187	1.125	0.312	1.250	100101140	501001015	500001019	502001003
1	1.647	0.250	1.375	0.375	1.437	100101045	501001016	500001085	502001003

MATERIALS: Studs are available in Low Carbon Mild Steel and 18-8 Stainless Steel. Other materials are available by special order. For specific grade information and physical and chemical properties, conforming standards, and information on stud plating and heat treating, please see **General Material Specifications**.

FLUX: All Nelson no thread studs have a solid flux load.

Visit our website www.NelsonStudWelding.com for a list of our standard stock products.

Nelson Stud Welding Manual 6000

CH Cherryholmes



Nelson Stud Welding Manual 6000:

Moody's Industrial Manual ,1954 *Modern Railroads* ,1948 **Machinery** Lester Gray French,1951 **Welding Journal** ,1950 Current welding literature included in each volume Construction Methods and Equipment ,1951
Moody's Manual of Investments: American and Foreign ,1953 **Machine Design** ,1986 **Iron Age and Hardware, Iron and Industrial Reporter** ,1957 *Welding and Metal Fabrication* ,1973 **Machinery** Fred Herbert Colvin,Lester Gray French,1950 *Iron Age* ,1957 Welding Design & Fabrication ,1967 *Moody's Manual of Investments* John Sherman Porter,1953 American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit companies 1928 54 **California Manufacturers Register** ,1996 **Automation** ,1969 Metal Progress ,1952 **McGraw-Hill's Construction Contracting** McGraw-Hill, inc,1978 **Architect and Engineer** ,1955 U.S. Industrial Directory ,1989 *American Export Register* ,1985

The Enigmatic Realm of **Nelson Stud Welding Manual 6000**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing in short supply of extraordinary. Within the captivating pages of **Nelson Stud Welding Manual 6000** a literary masterpiece penned by a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of those that partake in its reading experience.

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